



广东大族粵铝激光集团股份有限公司 GD HAN'S YUEMING LASER GROUP CO., LTD.

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声明:因设备会根据市场及客户需求持续优化改进,本书中所有机型的外观设计、技术参数及配置信息仅供参考,最终以实售机型为准,解释权归广东大族粤铭激光集团股份有限公司所有。 Disclaimer: Due to continuous machines upgradation, parameters and configuration above are just for reference, Real parameters and configuration are in kind prevail, Right of interpretation belongs to GD Han's Yueming Laser Group Co., Ltd.

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LEADING INTELLIGENT LASER MANUFACTURING ERA







企业文化 THE ENTERPRISE CULTURE

合作·共赢·感恩·分享

Win-win · Appreciation · Cooperation · Sharing



核心价值观 THE CORE VALUES

品质为天 顾客至上

Quality is everything, customer comes first



经营目标

BUSINESS OBJECTIVES

把大族粤铭激光集团打造成一家 客户信赖的 员工爱戴的 行业尊重的 社会认可的企业

Make Han's yueming to be trusted by customers, loved by staff,respected by competitors,recognized by society

★企业介绍

广东大族粤铭激光集团股份有限公司(股票简称:大族激光,股票代码:002008)始创于2000年,是一家专业从事高端工业激光装备的研发、生产、销售和服务的国家级重点高新技术企业集团,公司总部位于中国大型高新科技企业聚集高地——广东省东莞市松山湖国家级高新技术产业开发区,同时,在东莞、香港、上海、苏州和徐州建有自主产权的现代化激光应用及软件控制技术研发中心和生产制造基地,总占地面积达11万平方米,拥有各类高端工业加工机床和检测仪器100余台(套),员工总人数1000多人。

公司始终秉承"以先进技术赢得市场、靠优质服务回报客户"的经营理念,坚持每年以不低于销售收入10%的研发经费投入到产品研发中,先后与中科院上海光机所、哈尔滨工业大学、成都电子科技大学、西安交通大学、华南理工大学和暨南大学等国内知名高校和科研院所建立了长期稳定的学术交流和技术合作关系,为大族粤铭激光集团先进的产品设计和丰富的技术储备奠定了坚实的技术和人才基础,截止目前,公司已获得各类国家发明专利及奖项200余项,并通过了ISO9001:2015和CE、FDA、UL等多项国际认证。

公司建立起了覆盖国内32个省市自治区及全球100多个国家和地区的营销和服务网络,以最贴近市场的方式为客户提供研发方案咨询、制造工艺交流、设备安装调试等及时、快捷、高效的售前、售中和售后服务。公司现已投放全球市场的各类高端工业激光装备有10大系列100多个型号,年产销激光切割、激光打标、激光焊接和激光清洗等技术先进、品质优良的工业激光装备超过10000台(套),累计为汽车制造、3C电子、船舶制造、工程机械、农业机械、金属加工、家具、鞋服和家用电器等行业超过10万家客户提供了高度数字化、高度智能化的激光柔性加工综合解决方案,帮助客户大幅提升了产品的智能制造水平。

大族粵铭激光集团将始终坚持 "品质为天、顾客至上"的企业核心价值观,不断整合装备制造领域的专业技术人才,以先进的激光技术、便捷的售后服务网络和完善的制造与质量管理体系,倾力打造具有国际竞争力的高端工业激光装备产业集群。

* Company Profile

GD Han's Yueming Laser Group Co., Ltd , a subsidiary of Shenzhen Han's Laser Technology Co., Ltd (stock code: 002008), is a high-tech enterprise located in Dongguan Songshan Lake National High-Tech Industrial Development Zone. It was founded in Year 2000, has 5 subsidiaries in Dongguan, Shanghai, Suzhou, Hongkang, totally 110,000 Sqm production & RD space. Han's Yueming Laser focus on laser equipment development and manufacturing.

Han's Yueming Laser has obtained over 200 patents and our products are certified by CE, SGS, TUV certificate. With our own technical strengths, Han's Yueming Laser has obtained "National Torch Program Key High-tech Enterprise". National High-Tech Enterprise". Han's Yueming Laser has launched 10 series of over 100 models products and has reached 10,000 sets annual production capacity exported to over 120 countries and regions worldwide. Products covering packaging, clothing, footwear, household appliances, 3C electronics, automotive, ship, aerospace ect, Han's Yueming Laser has been a professional manufacturer, offers one-stop laser cutting, marking and welding solution for multi-industry customers.

After years of stable development, Han's Yueming Laser has built three large manufacturing bases and two software & mechanical technology research institutes in Dongguan, Shanghai, Xuzhou, Suzhou and Hongkong. Han's Yueming Laser has established long-term and stable school-enterprise cooperation with many well-known higher education institutions and scientific research institutions such as Institute of High Energy Physics of Chinese Academy of Sciences, Tsinghua University, Zhongshan University, South China University of Technology, Jinan University abd South China Normal University.

Han's Yueming Laser sticks to the enterprise motto "win the market with advanced technology, reward customers with best service" and believes in the enterprise spirit "Cooperation, Win-win, Appreciation, Sharing". Han's Yueming Laser continuously attracts top talents with sophisticated laser technique to join us and builds an international competitive high-end industrial laser equipment manufacturer in China with advanced laser control technology, perfect quality management system and convenient after-sales service network worldwide. Enjoying the strength of international competitiveness, Han's Yueming laser is your trustworthy for long term cooperation partner.



集团总部 Headquarter of Group Company



集团深圳科技中心



东莞松山湖生产基地 Dongguan Factory



江苏徐州生产基地 Xuzhou Factory



江苏苏州生产基地 Suzhou Factory



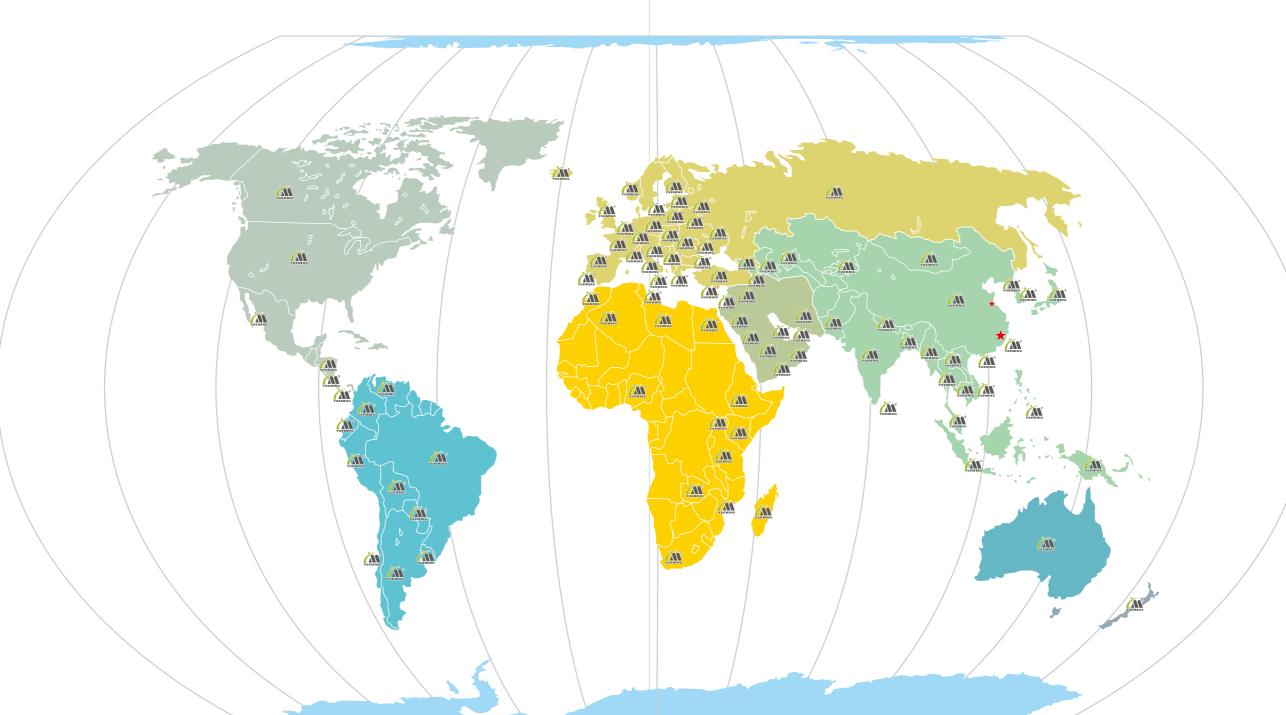
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South Africa

★大族粤铭激光集团全球商务网络

*Han's Yueming Laser Group Sales Network All Over The World







<mark>★</mark>大族粤铭激光集团国内售后服务网络

Han's Yueming Laser Group Domestic After-sales Service Net Work

集团总部 广东省东莞市松山湖国家高新技术产业开发区工业东路28号 深圳办事处 广东省深圳市龙岗镇南联村御豪苑1号楼3单元复式1607房 广佛办事处 广东省佛山市南海区里水镇沙涌湖洲村湖洲路50号金域缇香花园7座1304房 中山办事处 广东省中山市东升镇龙昌路28号嘉宏世纪豪庭帝豪轩5栋2301 杭州办事处 浙江省杭州市余杭区临平街道东港花苑18栋二单元702室 台州办事处 浙江省台州市路桥区双水名苑8-1601室 宁波办事处 浙江省宁波市白云庄社区68弄4号208室(白云街68弄4号208) 义乌办事处 浙江省金华市义乌宗泽路406-408号(宾王中学斜对面靠稠州路) 温州办事处 浙江省温州市欧海区汇宁小区二组团8幢1404室 苏州办事处 江苏省苏州市沧浪区长兴村1号金秋家园5幢2404 无锡办事处 江苏省无锡市梁溪区益明苑17幢-401室 南京办事处 江苏省南京市浦口区柳州东路202号北外滩水城第三街区10幢2单元1204室 厦门办事处 福建省厦门市集美区侨英街道同集南路集安广场小区336之1号1102室

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自备世界先进设备刷新行业精工标准

Import The World's Advanced Equipment To Refresh The Industry Standard









高精度立式加工中心



二次元测量仪



桥式三坐标测量机



双向精密自准直仪



激光干涉仪

超声波检测仪

动平衡校正仪

为同步世界先进水平,持续提高产品质量和制造精 度, 多年来, 大族粤铭激光集团陆续投入巨资, 从国外 引进各类高端工业加工机床和高精度检测设备100余台 (套), 其中包括大型五轴加工中心、龙门式加工中心、 数控车床、数控铣床、数控磨床,以及三次元座标测量

In order to keep pace with the world's advanced level and continuously improve product quality and manufacturing accuracy, Han's Yueming Laser Group has invested heavily in introducing more than 100 sets of various high-end industrial processing machine tools and high-precision testing equipment from abroad over the years, including Large-scale five-axis machining center, gantry machining center, CNC lathe, CNC milling machine, CNC grinder, as well as three-dimensional coordinate

仪、动平衡校正仪、激光仪和循圆测定仪、激光干涉 仪、准直仪、金相显微镜、超声波检测仪、红外线分析 仪等高端检验检测设备。先进设备的引进, 让各项零部 件的品质及精度达到新的高度,必将成就大族粤铭激光 集团强劲的生产力和竞争力。

measuring instrument, dynamic balance correction instrument, laser instrument and circular measuring instrument, laser interferometer, collimator, gold High-end inspection and testing equipment such as phase microscope, ultrasonic detector, infrared analyzer, etc. The introduction of advanced equipment has allowed the quality and precision of various parts to reach new heights, which will surely achieve the strong productivity and competitiveness of Han's Yueming Laser Group.

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南海诸岛





★以实力载誉时代

Win Honors With Influence

凭借先进的激光技艺及雄厚的品牌实力,大族粤铭激光集团先后获得"国家火炬计划重点高新技术企业"、"国家知 识产权优势企业"、"进出口诚信企业"、"中国产学研创新示范企业"、"中国轻工业装备制造业行业五十强企业"、"广 东省省级企业技术中心"、"广东省创新型企业"、"广东省著名商标"、"广东省名牌产品"、"广东省守合同重信用企业" 等200余项荣誉,对有着20年历史的大族粤铭激光集团来说,这些荣誉不仅见证了辉煌历程,更代表了社会各界的认 可和支持。国家和省市领导更是曾多次亲临大族粤铭激光集团视察并指导工作,鼓励做强做大。

With its efforts and strength, Han's Yueming Laser Group has successively won the "National Torch Program Key High $tech \ Enterprise "\ "Guang dong \ Famous \ Brand \ Product"\ "Guang dong \ Famous \ Brand"\ "Guang dong \ Dong guan \ Top \ 50 \ Enterprises"$ "Guangdong Province Contract-abiding and Credit-abiding Enterprise" " Guangdong Province Private Import and Export Integrity Enterprise ""100 Brands Cultivated by Guangdong Province" and other honors, won the respect of the industry, and received strong support from the Guangdong Provincial Government. The national, provincial and municipal leaders are very concerned about the development of Han's Yueming Laser Group. Visited the company for the second time to inspect and guide the work.





















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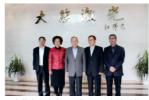
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高精度光纤激光切割机系列

High Precision Fiber Laser Cutting Machine Series



产品技术亮点

- ◆龙直线电机传动、龙门双驱结构设计,最大加速度 可达1.5G·拐角位切割效果极佳,有效提高了生产 效率;
- ◆切割平台采用大理石结构设计,在高速度、长时间 的运行状态下,可以确保机床的高精度和高稳定性;
- ◆专业的激光切割控制系统配合高稳定性的床身设 计,可实现细微小孔的高速切割及图文标刻功能;
- ◆可选配视觉定位系统。

Features

- Linear motor achieve maximum 1.5G acceleration, high efficiency;
- •Marble mechanism can guarantee the high speed and high precision processing;
- •Support fine cutting technique of smooth start and end toolpath.Widely used in 3C industry, thin and fragile material production like ceramic glass, polymer film and eye glasses frame etc;
- ◆CCD version system available.

产品技术参数 Specification

	型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	重复定位精度 Repeated positioning accuracy	切割厚度 Cutting thickness	激光波长 Laser wavelength	设备功率 Gross powe	电源 Supply voltage	工作环境 Working environment
PCF0	0606-L-A	500~1500W	600×600mm	1800×1470 ×1900mm	1800kg	±0.003mm	≤2mm	1064mm	10kW	AC220V±10% 50Hz	温度:10~45°C 湿度: < 90% 无凝水 Temp:10~45°C Humidity: < 90% Clean

适用材料 Material

主要用于不锈钢、铝合金、钛合金、镀锌板、黄铜等金属材料。

Metal materials such as Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass etc.

经典应用展示 The Samples



手机外壳切割

Metal Phone Case cutting



Metal U Disk Shell cutting











Spectacle Frame cutting

电子组件切割

小幅面光纤激光切割机系列

Cube Fiber Laser Cutter Series



扫码看视频



产品技术亮点

- ◆采用包围式外防护设计,有效保护工作人员的安全;
- ◆机床采用龙门式双齿轮齿条、双伺服电机传动,大扭矩、高惯 量输出,有效提高设备的生产效率;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急 停机功能; 故障内容自动显示功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大 幅度缩短,特别适合高速切割;
- ◆设备床身采用精密数控加工中心精密加工;经大型燃气加热台 车式热处理炉退火最大限度地消除焊接床身的内应力, 从而使设 备达到更高的精度和更高的稳定性;
- ◆专业的排版套料软件和专业的激光切割系统高度融合,具有图 形智能排版、自动寻边切割及尖角平滑处理功能, 可实现高速爆 破穿孔及阵列图形的高速扫描切割功能。

Features

- •Enclosed protection cover to prevent the dust and fume go outside, ensure the operator could have a friendly working environment;
- •Rack and pinion transmission system, dual-servo drive, effectively improve the equipment production efficiency;
- ◆The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display;
- •Auto-focus head, flexible piercing technique, support auto change focal position in piercing, suitable for metal plate fast processing;
- •Mchine tool: large gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and stability;
- •Support basic technique of Fly cut, frog-leap lifting, kerf width compensation, lead line, micro-joint, pre-piercing, film cutting etc.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	最大速度 Maximum speed	最大加速度 Maximum accelerated speed	电源 Supply voltage	工作环境 Working environment
CMA1310C-G-A	1000~3000W	1300x1000mm	2350×2150 ×1900mm	1200kg	±0.03mm /1000	±0.02mm /1000	45m/min	0.8G	220V 50Hz/60Hz 380V 50Hz/60Hz	温度:0~ 45°C 湿度:≤80% 无凝结,无灰尘 或灰尘较少 Temp:0~45°C Humidity:≤80% Clean,less dust

适用材料 Material

主要用于切割碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.



碳钢切割 Carbon Steel cutting



Brass cutting



钛金切割 Titanium Alloy cutting



不锈钢切割 Stainless Steel cutting





开放式中功率光纤激光切割机系列

Medium Power Single Table Fiber Laser Cutter Series





产品技术亮点 Features

- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力,从而使设备达到更高 的精度和更高的稳定性;
- ◆专业的排版套料软件和专业的激光切割系统高度融合,具有图形智能 排版、自动寻边切割及尖角平滑处理功能,可实现高速爆破穿孔及阵 列图形的高速扫描切割功能;
- ◆机床采用龙门式双齿轮齿条、双伺服电机传动,大扭矩、高惯量输 出,有效提高设备的生产效率;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能; 故障内容自动显示功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大幅度缩 短,特别适合较厚板材的高速切割。

- ◆Mchine tool: 8-meter and/or 16-meter gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and stability;
- •Support basic technique of Fly cut, frog-leap lifting, kerf width compensation, lead line, micro-joint, pre-piercing, film cutting
- •Rack and pinion transmission system, dual-servo drive, effectively improve the equipment production efficiency;
- •The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-
- •Auto-focus head, Flexible piercing technique, support auto change focal position in piercing, suitable for thick metal plate processing.

产品技术参数 Specification

型 号 Model	工作幅面 Working area	外形尺寸 Overall dimension	激光功率 Laser power	最大速度 Maximum speed	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	设备功率 Gross power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment		
CMH1530-A	1500×3000mm	5100×2260 ×1900mm						3000kg		温度: 0~45°C		
CMH1540-A	1500×4000mm	6400×2260 ×1900mm	2000 ~ 60m/min 4000W			(0m/min	±0.03mm	±0.02mm	01/1/1	3300kg	三相 Three phase	湿度: ≤80% 无凝结
CMH1560-A	1500×6000mm	8600×2260 ×1900mm			/1000	/1000	8kW	4000kg	380V /50Hz/60Hz	Temp:0~45°C Humidity:≤80%		
CMH2040-A	2000×4000mm	6400×2800 ×1900mm					3600kg		Clean			

适用材料 Material

主要用于切割碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.

经典应用展示 The Samples



广告灯箱激光切割 Signage display cabinet cutting



金属工艺品激光切割 Metal signage letter cutting



碳钢激光切割



金属字激光切割 Metal crafts cutting

平台交互式光纤激光切割机系列

Fiber Laser Cutter with Shuttle Tables





产品技术亮点 Features

- ◆采用龙门双齿轮齿条、双伺服电机传动结构,高惯量大力矩输出,最 大加速度可达1.0G, 有效提高客户的生产效率;
- ◆机床采用进口大型龙门设备精密加工,保证几何精度在0.03mm以 内,稳定且不易变形;
- ◆激光头搭载自动调焦功能,穿孔时间比普通切割头减少80%,特别 适合高速厚板切割及高反射性材料切割;
- ◆具有功能检测、自动诊断、故障隔离、故障自动诊断及数据显示功 能,能快速排除故障,有效降低售后服务成本;
- ◆专业的激光切割软件,具有图形排样及尖角平滑处理功能,可实现高 速打孔及快速切割功能;
- ◆配置总线控制系统,超强的抗干扰能力和优越的稳定性。

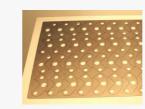
- •Gantry double rack & pinion, double servo motor drive system, MHMD with great torque, 1G acceleration to ensure higher production efficiency;
- •Strong welded frame body, ensure long term running stability; Autofocus head, piercing time 80% less than manual method, especially for thick metal sheet;
- •It has the detection functions, such as: automatic diagnosis, fault isolation, fault analysis and data display, fast troubleshooting, can effectively reduce maintenance costs;
- ◆Professional nesting software, highly compatible with cutting system, automatic edge searching and sharp corner smoothing functions, can achieve high-speed piercing and fast array scanning cutting functions;
- •EtherCAT control system helps to achieve strong antiinterference ability and long term running stability.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	最大速度 Maximum speed	设备功率 Gross power	电源 Supply voltage	工作环境 Working environment
CMO1530-H-B	1000 ~ 4000W	1500×3000mm	8100×2500 ×1800mm	6500kg	±0.03mm /1000	±0.02mm /1000	100m/min	10kW	三相 Three phase 380V /50Hz/60Hz	温度:0~ 45°C 湿度:≤80% 无凝结 Temp:0~ 45°C Humidity:≤80% Clean

适用材料 Material

主要用于切割碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。 Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.



钛金激光切割 Titanium Alloy cutting



黄铜激光切割 Brass cutting



不锈钢激光切割 Stainless Steel cutting



铝合金激光切割 Aluminum alloy cutting



开放式板管一体光纤激光切割机系列

Open Single Table Combo Fiber Laser Cutter for Sheet & Tube



产品技术亮点 Features

- ◆机床采用龙门式双齿轮齿条、双伺服电机传动,大扭矩、高惯量输 出,有效提高设备的生产效率;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能; 故障内容自动显示功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大幅度缩 短,特别适合较厚板材的高速切割;
- ◆专业的激光切割系统,可兼容板材和管材的切割加工,具有图形智能 排版、自动寻边定位管材中心及尖角平滑处理功能;
- ◆配置气动自定心卡盘,可实现对称独立双动夹紧,夹紧过程无需人工 干预和调整;
- ◆配备万向球辅助上料装置;
- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力,从而使设备达到更高 的精度和更高的稳定性。

•Rack and pinion transmission system, dual-servo drive, effectively improve the equipment production efficiency;

The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display;

- •Auto-focus head, flexible piercing technique, support auto change focal position in piercing, suitable for thick metal plate processing;
- •Suitable for sheet and tube processing, software can help to Auto Find Tube Center in Production, and enjoy Active Control at Corner
- •Support offset tube center error in production to improve through holes cutting precision;
- •Equipped with flexible support auxiliary feeding device;
- •Mchine tool: large gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief. then guarantee the machine tool long term accuracy and stability.

技术参数 Specification

型 号 Model	板材切割范围 Limits of board	管材直径范围 Pipe diameter range	最大管长 Maximum duct length	激光功率 Laser power	最大速度 Maximum speed	定位精度 Positioning accuracy	外形尺寸 Overall dimension	设备功率 Gross power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
CMH1530-R-A	1500×3000mm	ф10-ф120 ф20-ф220 (可选配Optional)	6000mm	2000~4000W	60m/min	±0.03mm /1000	7800×3300 ×1800mm	20kW	4500kg	三相 Three phase 380V /50Hz/60Hz	温度: 0~45°C 湿度: ≤80% 无凝结 Temp:0~45°C Humidity:≤80% Clean

适用材料 Material

主要用于碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.

经典应用展示 The Samples



金属屏风激光切割 Metal board cutting



黄铜激光切割 Brass cutting



金属广告牌激光切割 Metal Ads display board cutting



不锈钢管激光切割 SS Pipe cutting

交互式板管一体光纤激光切割机系列

Enclosed Combo Fiber Laser Cutter for Sheet & Tube





产品技术亮点 Features

- ◆机床采用龙门式双齿轮齿条、双伺服电机传动,大扭矩、高惯量输 出,有效提高设备的生产效率;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能; 故障内容自动显示功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大幅度缩 短,特别适合较厚板材的高速切割;
- ◆配置气动自定心卡盘,可实现对称独立双动夹紧,夹紧过程无需人工 干预和调整;
- ◆采用包围式外防护设计,有效保护工作人员的安全;
- ◆专业的激光切割系统,可兼容板材和管材的切割加工,具有图形智能 排版、自动寻边定位管材中心及尖角平滑处理功能;
- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力, 从而使设备达到更高 的精度和更高的稳定性。

•Rack and pinion transmission system, dual-servo drive, effectively improve the equipment production efficiency;

The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display;

- •Auto-focus head, flexible piercing technique, support auto change focal position in piercing, suitable for thick metal plate processing; •Support offset tube center error in production to improve through holes
- cutting precision;
- •Enclosed protection cover to prevent the dust and fume go outside, ensure the operator could have a friendly working environment;
- •Suitable for sheet and tube processing, software can help to Auto Find Tube Center in Production, and enjoy Active Control at Corner Cutting;
- ◆Mchine tool: large gantry milling, 600°C heat treatment , 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and stability.

产品技术参数 Specification

퓊号 Model	工作幅面 Working area	管材直径范围 Pipe diameter range	最大管长 Maximum duct length	激光功率 Laser power	最大速度 Maximum speed	定位精度 Positioning accuracy	外形尺寸 Overall dimension	设备功率 Gross power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment		
CMO1530-CHR-B	1500×3000mm	ф10-ф120	ф10-ф120	ሐ10-ሐ120		2000			8600×3700 ×2100mm		9000kg	三相	温度: 0~45°C
CMO2040-CHR-B	2000×4000mm		6000mm	2000	100m/min	±0.03mm/m	11000×4200 ×2100mm	14kW	10500kg	Three phase 380V	湿度: ≤80% 无凝结 Temp: 0~45°C		
CMO2560-CHR-B	2500×6000mm	(=) ZEBSOPTIONUI)	nal) 4000W				13500×4700 ×2100mm		12000kg	/50Hz/60Hz	Humidity:≤80% Clean		

适用材料 Material

主要用于碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.

经典应用展示 The Samples



导向牌金属切割 Metal guide cutting



电梯不锈钢切割 Elevator laser cutting



铝合金管切割 Aluminum alloy cutting



不锈钢管切割 SS Pipe cutting





全自动上料光纤激光切管机系列

Tube Fiber Laser Cutting Machine with Auto-loading System





产品技术亮点 Features

- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力, 从而使设备达到更高 的精度和更高的稳定性;
- ◆配置气动自定心卡盘,可实现对称独立双动夹紧,夹紧过程无需人工 干预和调整,结构设计简单稳定,可夹持矩形管、圆管、椭圆管、三 角形管、多边形管、工字钢和槽钢等型材;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能; 故障内容自动显示功能;
- ◆专业的排版套料软件和激光切割系统高度融合,具有图形智能排版、 自动定位管材中心及尖角平滑处理功能,在相贯线、打孔、尖角处理 等方面具有独特的功能及切割效果。
- •Mchine tool: large gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and stability;
- •Support offset tube center error in production to improve through holes cutting precision. Besides standard tube like square and round tube, TubePro also supports profiles and free form tube production of U/L/H/T channels, Obround, oval and polygon etc.
- •The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-
- •Software can help to Auto Find Tube Center in Production, and enjoy Active Control at Corner Cutting.

产品技术参数 Specification

型 号 Model	管材直径范围 Pipe diameter range	最大管长 Maximum duct length	激光功率 Laser power	最大速度 Maximum speed	最大加速度 Maximum accelerated	定位精度 Positioning accuracy	外形尺寸 Overall dimension	设备功率 Gross power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
PCH60022-A	φ10-φ120mm φ20-φ220mm (可选配Optional)	6000mm	2000~6000W	120rpm /min	1.2G	±0.03mm/m	12000×2200 ×2300mm	12kW	6500kg	三相Three phase 380V /50Hz/60Hz	温度:0~45°C 湿度:≤80% 无凝结 Temp:0~45°C Humidity:≤80% Clean

适用材料 Material

主要用于圆管、方管、扁平管、U型管、槽钢、工字钢等各种管材切割。

Apply to various pipes such as round pipe, square pipe, flat pipe, U-shaped pipe, channel steel, and other steel profile.

经典应用展示 The Samples



不锈钢激光切割 Stainless Steel cutting



不锈钢管激光切割 SS Pipe cutting



碳钢管激光切割 Carbon Steel cutting



钛金管激光切割 Titanium Tube cutting

双工位金属小管材光纤激光切管机系列

2 in 1 Tube Fiber Laser Cutter for Small Tube





产品技术亮点 Features

- ◆联排双工位设计,双头可独立切割相同或不同形状的型材,实现双倍 的切割加工功效;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能; 故障内容自动显示功能;
- ◆全自动空中送料,工件料盘自动翻转落料;
- ◆配置气动自定心卡盘,真正实现管材切割近似于"零尾料"加工,充 分提高型材利用率;
- ◆专业的排版套料软件和激光切割系统高度融合,具有图形智能排版、 自动定位管材中心及尖角平滑处理功能,在相贯线、打孔、尖角处理 等方面具有独特的功能及切割效果。
- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力,从而使设备达到更高 的精度和更高的稳定性。

- •Integrates 2 tube cutting system in 1 body, both head could work seperately, very compact design also enjoy double productivity;
- •The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display;
- Auto-loading charging bucket save the space in factory;
- •Equipped with pneumatic self-centering chuck, "zero waste" processing, save the material;
- •Support offset tube center error in production to improve through holes cutting precision. Besides standard tube like square and round tube, TubePro also supports profiles and free form tube production of U/L/H/T channels, Obround, oval and polygon etc.
- •Mchine tool: large gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and

产品技术参数 Specification

型号 Model	管材直径范围 Pipe diameter range	卡爪夹持重量 Claw clamping weight	管材长度 Tube length	激光功率 Laser power	最大速度 Maximum speed	最大加速度 Maximum accelerated	定位精度 Positioning accuracy	外形尺寸 Overall dimension	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
PCH60012-T-A	φ10-φ80mm 其他规格可定制	30kg	6000mm	1000 3000W	120rpm /min	1.2G	±0.03mm/m	11350×3500 ×2450mm	6500kg	380V	温度:0~45°C 湿度:≤80% 无凝结 Temp:0~45°C Humidity:<80% Clean

适用材料 Material

主要用于圆管、方管、矩形管、椭圆管等各种管材激光切割。

It is mainly used for laser cutting of round tubes, square tubes, rectangular tubes, oval tubes, etc.

经典应用展示 The Samples



不锈钢激光切割



各类管材激光切割 All kinds of pipe cutting



矩形管激光切割 Rectangular tube cutting



碳钢管激光切割 Carbon steel pipe cutting





全封闭交互式光纤激光切割机系列

Full Enclosed Fiber Laser Cutter





产品技术亮点 Features

- ◆机床采用龙门式双齿轮齿条、双伺服电机传动,大扭矩、高惯量输 出,有效提高设备的生产效率;
- ◆整机采用全包围式外防护设计,可以有效保护设备操作人员的工作安全;
- ◆设备具有停电记忆功能;回退切割功能;故障报警、紧急停机功能; 故障内容自动显示功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大幅度缩 短,特别适合较厚板材的高速切割;
- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力, 从而使设备达到更高 的精度和更高的稳定性:
- ◆通过激光切割套料软件的自动排版功能,使图形的切割路径达到充分 优化及图形尖角平滑过渡,从而实现快速切割。

- •Rack and pinion transmission system, dual-servo drive, effectively improve the equipment production efficiency;
- •Enclosed protection cover to prevent the dust and fume go outside, ensure the operator could have a friendly working environment;
- •The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display;
- •Auto-focus head, Flexible piercing technique, support auto change focal position in piercing, suitable for thick metal plate processing;
- ◆Mchine tool: 8-meter and/or 16-meter gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and stability.;
- ◆Powerful algorithm engine of high efficiency and production rate; no limit of sheet and parts quantity in nesting; support manual and automatic nesting; support free form sheet nesting.

大幅面万瓦级光纤激光切割机系列

High Power Single Table Fiber Laser Cutter Series



产品技术亮点 Features

- ◆专业的激光切割控制系统,具备超強的抗干扰能力和优越的稳定性, 具有多级穿孔及板材翘起避让功能;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能;故障内容自动显示功能,切割区域具有光幕自动防护功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大幅度缩 短,特别适合较厚板材的高速切割;
- ◆具备多种辅助气体智能切换及压力自动控制功能;
- ◆设备床身采用大型龙门加工中心精密加工;经大型燃气加热台车式热 处理炉退火最大限度地消除焊接床身的内应力,从而使设备达到更高 的精度和更高的稳定性;
- ◆设专业的排版套料软件和专业的激光切割系统高度融合,具有图形智 能排版、自动寻边切割及尖角平滑处理功能,可实现高速爆破穿孔及 阵列图形的高速扫描切割功能。

- •Support advanced functions of find workpiece edge, auto focus control, dual shuttle, break point locate, QR code generation, remnant split, round tube cutting etc;
- •The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display, light curtain is available for safe operation;
- •Auto-focus head, Flexible piercing technique, support auto change focal position in piercing, suitable for thick metal plate processing;
- •Proportional servo valve helps to auto-switch the 3 assist gas to achieve good cutting quality;
- ◆Mchine tool: 8-meter and/or 16-meter gantry milling, 600°C heat treatment, 24 hours cooling inside the furnace to ensure the steel welded joint stress relief, then guarantee the machine tool long term accuracy and stability;
- •Support basic technique of Fly cut, frog-leap lifting, kerf width compensation, lead line, micro-joint, pre-piercing, film cutting etc.

产品技术参数 Specification

型号 Model	工作幅面 Working area	外形尺寸 Overall dimension	激光功率 Laser power	最大速度 Maximum speed	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	整机重量 Weight 标准版(S)/高配版(H)	电源 Supply voltage	工作环境 Working environment
CMH1530-CH-A	1500×3000mm	8700×2900×2500mm	标准版 Standard version	标准版 Standard version			6500/7500kg	三相	温度: 0~45°C 湿度: ≤80%
CMH2040-CH-A	2000×4000mm	10900×3340×2650mm	2000~4000W 高配版	100m/min 高配版	±0.03mm/m	±0.02mm/m	9000/10500kg	Three phase 380V	业度. ≦00 /6 无凝结 Temp:0~45°C
CMH2560-CH-A	2500×6000mm	14900×4100×2630mm	High version 6000~12000W	High version 120m/min			12000/13500kg	/50Hz/60Hz	Humidity:≤80% Clean

适用材料 Material

主要用于碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.

经典应用展示 The Samples



碳钢激光切割 Carbon Steel cutting



金属导向牌激光切割 Metal guide cutting



Metal cabinet cutting



金属屏风激光切割 Metal wall cutting

产品技术参数 Specification

型 号 Model	工作幅面 Working area	激光功率 Laser power	最大移动速度 Maximum moving speed	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	整机重量 Weight	电源 Supply voltage	外形尺寸 Overall dimension	工作环境 Working environment
CMO2560-B	2500×6000mm	标准版 Standard version 2000~4000W	80m/min	±0.03mm/m	±0.02mm/m	标准版 Standard version 7500kg	三相Three phase	8000×3750 ×2350mm	温度Temp: 5~40°C 湿度Humidity: ≤80%
CMO2580-B	2500×8000mm	高配版 High version 6000~12000W	OUIIIIIIIII	±0.0311111/111	±0.0211111/111	高配版 High version 10000kg	380V50/60Hz	10400×3750 ×2350mm	无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.



碳钢激光切割 Carbon Steel cutting



金属工艺品激光切割 Metal crafts cutting



铝合金激光切割 Aluminum alloy cutting



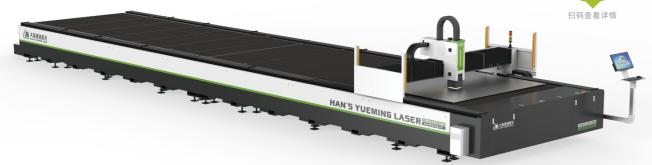
不锈钢激光切割 Stainless steel cutting



超大幅面万瓦级光纤激光切割机系列

Gantry Fiber Laser Cutting Machine (high power version)





产品技术亮点 Features

- ◆机床结构采用模块化设计,根据客户需求,可定制24~96米超大幅面有 效切割行程;
- ◆经有限元应力分析,横梁具有高强度、高刚性、高动态响应特点;
- ◆专业的激光切割控制系统,具备超強的抗干扰能力和优越的稳定性,具 有多级穿孔及板材翘起避让功能;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能;故障内容自动显示功能,切割区域具有光幕自动防护功能;
- ◆激光切割头搭载全自动调焦功能,使穿孔时间比普通切割头大幅度缩 短,特别适合较厚板材的高速切割;
- ◆具备多种辅助气体智能切换及压力自动控制功能;
- ◆专业的排版套料软件和专业的激光切割系统高度融合,具有图形智能排 版、自动寻边切割及尖角平滑处理功能,可实现高速爆破穿孔及阵列图 形的高速扫描切割功能。

- •Modular design structure. According to customer needs, 24~96 working area is optional;
- •Finite element analysis of gantry help to achieve the best critical state of dynamic performance;
- *Support advanced functions of find workpiece edge, auto focus control, dual shuttle, break point locate, QR code generation, remnant split, round tube cutting etc;
- ullet The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display, light curtain is available for safe operation;
- •Auto-focus head, Flexible piercing technique, support auto change focal position in piercing, suitable for thick metal plate processing;
- •Proportional servo valve helps to auto-switch the 3 assist gas to achieve good cutting quality;
- ◆Support basic technique of Fly cut, frog-leap lifting, kerf width compensation, lead line, micro-joint, pre-piercing, film cutting etc.

超大幅面搭载式万瓦级光纤激光切割机系列

Gantry Fiber Laser Bevel Cutting Machine



产品技术亮点 Features

- ◆切割平台与设备主体采用分离式设计理念,不会因受热变形而影响主 机的加工精度;
- ◆整机采用模块化设计,可根据用户需求定制高达100米的超大幅面的 切割平台;
- ◆专业的激光切割系统,配合高稳定、高平衡度的机械设计,非常适合 16~40mm超厚金属板材的切割,板材切割断面平滑一致,无需进行 二次加工;
- ◆设备具有停电记忆功能;回退切割功能;故障自动报警、紧急停机功 能;故障内容自动显示功能,切割区域具有光幕自动防护功能;
- ◆机床采用重型龙门模组一体化结构设计,布局紧凑、合理,具有较好 的刚性、稳定性和高动态响应性;
- ◆具备多种辅助气体智能切换及压力自动控制功能;
- ◆专业的排版套料软件和专业的激光切割系统高度融合,具有图形智能 排版、多行多列自动细分区域除尘、自动寻边切割及尖角平滑处理功 能,可实现高速爆破穿孔功能。

- •The cutting platform and machine tool adopt a separate design, the thermal deformation on platform will not affect the machine tool body;
- •Modular design structure. According to customer needs, 100 meters working area is optional;
- ◆Professional laser cutting system, especially for 16~40mm mess production;
- •The equipment enjoy power failure memory; retreat cutting; automatic fault alarm and emergency stop; fault info auto-display, light curtain is available for safe operation;
- •The machine tool adopts a heavy-duty gantry module integrated structure design, with good rigidity, stability and good dynamic response;
- ◆Proportional servo valve helps to auto-switch the 3 assist gas to achieve good cutting quality;
- *Support basic technique of Fly cut, frog-leap lifting, kerf width compensation, lead line, micro-joint, pre-piercing, film cutting etc.

产品技术参数 Specification

型 号 Model	工作幅面 Working area	激光功率 Laser power	最大移动速度 Maximum moving speed	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	整机重量 Weight	电源 Supply voltage	外形尺寸 Overall dimension
CMH2560-A	2500×6000mm					7500kg		2.5m宽:
CMH25120-A	2500×12000mm					14500kg		8500×3650×2100mm 15500×3650×2100mm
CMH25180-A	2500×18000mm	标准版 Standard version 2000~6000W				21500kg		22500×3650×2100mm 29500×3650×2100mm
CMH25240-A	2500×24000mm	2000~6000W 高配版 High version 12000~30000W	100m/min 高配版 High version	±0.03mm/m	±0.02mm/m	28500kg	三相Three phase 380V50/60Hz	3m宽: 8500×4350×2100mm
CMH30120-A	3000×12000mm					15500kg		
CMH30180-A	3000×18000mm	12000 000000				23000kg		15500×4350×2100mm 22500×4350×2100mm
CMH30240-A	3000×24000mm				30500kg		29500×4350×2100mn	

经典应用展示 The Samples



不锈钢激光切割 Stainless steel cutting



铝合金激光切割 Aluminum alloy cutting



Carbon Steel cutting

铜板激光切割 Copper cutting

产品技术参数 Specification

型 号 Model	工作幅面 Working area	加工长度 Processing length	激光器功率 Overall dimension	最大运行速度 Maximum operating speed	最大加速度 Maximum accelerated	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	电源 Supply voltage	工作环境 Working environment
CMG250-A	2500mm	6000~	4000014						温度Temp:
CMG350-A	3500mm	80000mm	12000W ~	24/:-	0.50	10.1	10.05	三相 Three phase	10~35°C 湿度Humidity: 5~85%
CMG450-A	4500mm	(长度按 2000mm	30000W (可选配)	24m/min	0.5G	±0.1mm/m	±0.05mm/m	380V /50Hz/60Hz	5~85% 无凝结,无灰尘 或灰尘较少
CMG550-A	5500mm	叠加定制)	(=3 82 86)					750112700112	Clean,less dust

适用材料 Material

主要用于碳钢、硅钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、铜等多种金属材料的快速切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.

经典应用展示 The Samples





不锈钢厚板激光切割 Stainless steel cutting



黄铜厚板激光切割



碳钢厚板激光切割



金属字激光切割 Metal word cutting





光纤激光切割裁床系列

Fiber Laser Cutting Machine





产品技术亮点 Features

- ◆整机采用龙门齿条双驱结构,加强型铝合金横梁;
- ◆整机线缆采用IGUS(易格斯)电缆、可靠、稳定;
- ◆主要元器件采用西门子、施耐德、SMC等进口知名品牌;
- ◆专业的激光切割软件,具有图形排样及尖角平滑处理功能,可实现高 速打孔及标刻功能;
- ◆可切割紫铜、黄铜、镀锌板等高反材料。

- •Gantry rack & pinion double-drive structure, reinforced aluminum alloy crossbeam;
- •German IGUS cable is used in the whole machine, reliable and
- •Main components are Siemens, Schneider, SMC and other imported well-known brands;
- •The professional laser cutting software has the function of graphic arrangement and sharp angle smoothing, which can realize high-speed punching and marking;
- •Can cut copper, brass, galvanized sheet and other high anti-

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	定位精度 Positioning accuracy	重复定位精度 Repeated positioning accuracy	最大速度 Maximum speed	最大加速度 Maximum accelerated speed	电源 Supply voltage	工作环境 Working environment
CMA1325C-G-G	1000~2000W	2500×1300mm	4520×2030 ×1750mm	2300kg	±0.05mm /1000	±0.03mm /1000	60m/min	0.6G	单相Single-phase 220V /50Hz/60Hz	温度:0~45°C 湿度: < 80% 无凝结,无灰尘 或灰尘较少 Temp:0~45°C Humidity:≤80% Clean,less dust

适用材料 Material

主要用于碳钢、不锈钢、铝合金、钛合金、镀锌板、镀铝锌板、黄铜、紫铜等多种金属材料的切割。

Metal materials such as Carbon steel, Stainless steel, Aluminum alloy, Titanium alloy, Galvanize sheet, Brass, Red copper etc.

经典应用展示 The Samples



钛金切割 Titanium Alloy cutting



黄铜切割 铝合金切割 Aliuminum Alloy cutting Brass cuttina



不锈钢切割 Stainless Steel cutting

高精密CO2激光切割机系列

High Precision CO₂ Laser Cutting Machine Series





产品技术亮点 Features

- ◆采用龙门双伺服驱动结构,高惯量伺服电机,最大加速度为1G;
- ◆加强型焊接床身、高刚性横梁、配合高精度大理石平台,有效保证 高动态刚性的机床系统;
- ◆进口激光器及光学器件,光斑质量好,输出功率稳定,使用维护成
- ◆自主开发的激光切割软件,集优异运动控制的性能及强大的图形处 理的功能于一体;
- ◆采用独特设计的专用排烟系统,强力吸烟及有效隔离废料。

- •Use the dual servo motor drive and gantry structure; the highinertia servo motors ensure the maximum acceleration is 1G;
- •Reinforced welding bed, high-rigid crossbeam, with highprecision marble platform, effectively ensure high dynamic rigidity of the machine tool system;
- •Imported laser source and optical devices ensure the good spot quality, stable output power and low maintenance cost;
- •The self-developed laser cutting software integrates the performance of excellent motion contro I and the function of powerful graphics processing;
- •Special smoke exhaust system with unique design, strong smoke suction and effective separation of waste material.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	重复定位精度 Repeated positioning accuracy	最大空移速度 Max moving speed	设备功率 Gross power	电源 Supply voltage	工作环境 Working environment
PC0506-A	30~150W	500x600mm	1300×1350 ×1200mm	850kg	±0.01mm	1000mm/s	7kW	单相 Single-phase 220V 35A,50Hz	温度Temp: 10~30°C 湿度Humidity: 40~80%

适用材料 Material

主要用于非金属薄膜材料的高精度切割,如gdf膜、偏光片、触摸屏PET、OCA、电子纸、手写板、柔性oled等。

It is mainly used for high-precision cutting of thin film materials, such as gdf film, polarizer, touch screen PET, OCA, electronic paper, handwritten board, flexible OLED, etc.



偏光片



GDF防爆膜



OCA光学胶膜 OCA optical plastic mold



触摸屏PET Touch screen PET



汽车安全气囊双头异步激光切割机系列

Auto Airbag Double-head Asynchronous Laser Cutting Machine Series





产品技术亮点 Features

火,有效消除应力;

- ◆传动结构采用直线电机驱动,最大加速度可达2G,最大速度可达 150m/min;
- ◆可实现行进裁剪,双头异步切割,裁剪任务智能高效分配,最大程度提
- ◆抽风无极调速,根据不同工况智能调节激光裁剪区域抽风负压值;
- ◆切割区域全封闭式设计,具有智能防火监测系统,有效保障设备安全; ◆高刚性加强型焊接上下床身,进口大型龙门加工中心精铣加工,二次退
- ◆原装进口Rofin Dc系列激光发生器,光斑质量好,输出功率稳定,实现 高精密切割;
- ◆横梁采用7075牌号航空级铝材,国内激光行业首创该牌号铝材焊接加 工工艺, 性能能极其稳定;
- ◆内嵌多种传感器实时监测采集各种数据;强大的OEE系统满足工业 3.0对设备的智能化要求;
- ◆整机传动系统采用CNC进口全自动润滑系统,可以连续24小时不间断 切割.

- •Using high-energy non-contact processing, compared with traditional consumables such as knife and mold;
- ullet Digital control technology can edit and process graphics arbitrarily according to user needs:
- •Using multiple sets of imported laser and high-speed galvanometer combination, greatly improving the processing area and work
- •Equipped with automatic unwinding and correction system, the feeding accuracy is higher and more smooth;
- •Imported servo motor precision feeding system to ensure stable and accurate feeding speed;
- •Multi-head flying laser cutting system, which can realize large-format printing and cutting of unlimited length graphics;
- ◆Professional customized mesh belt conveyor system, large format conveying is stable and high precision;
- •Configure automatic typesetting system to make processing more
- •Modular design, convenient for transportation, layout and installation.

汽车安全气囊振镜式激光切割机系列

Automobile Airbag Galvanometer Laser Cutting Machine Series





产品技术亮点 Features

- 采用高能态非接触式加工,对比传统无需刀模具等耗材;
- ◆可数字化控制技术,根据用户需求任意编辑加工图形;
- ◆采用多套进口激光器及高速振镜组合,大大提高加工幅面和 工作效率;
- ◆配置自动放卷纠编系统,送料精度更高、更平整;
- ◆进口伺服电机精准送料系统,确保送料速度平稳精准;
- ◆多头飞行激光切割系统,可实现无限长图形的大幅面印花和
- ◆专业定制网带输送系统,大幅面输送稳定且精度高;
- ◆配置自动排版系统,让加工更省料;
- ◆模块化设计,方便运输、布局及安装。

- •Using high-energy non-contact processing, compared with traditional consumables such as knife and mold;
- •Digital control technology can edit and process graphics arbitrarily according to user needs:
- •Using multiple sets of imported laser and high-speed galvanometer combination, greatly improving the processing area and work efficiency;
- •Equipped with automatic unwinding and correction system, the feeding accuracy is higher and more smooth;
- •Imported servo motor precision feeding system to ensure stable and accurate feeding speed;
- •Multi-head flying laser cutting system, which can realize large-format printing and cutting of unlimited length graphics;
- •Professional customized mesh belt conveyor system, large format conveying is stable and high precision;
- ◆Configure automatic typesetting system to make processing more
- •Modular design, convenient for transportation, layout and installation.

产品技术参数 Specification

型 号 Model	工作幅面 Working area	外形尺寸 Overall dimension	激光功率 Laser power	网带速度 Maximum speed	重复定位精度 Repeated Positioning accuracy	设备功率 Gross power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
FCA2400-T-A	2400mm*无限长	5200×5800 ×2700mm	350/600/ 1000/2000W	20m/min	±0.05mm	30/50/ 80/120W	6000kg	380V/50Hz	温度: 20~35°C 湿度: ≤80% 无凝结 Temp: 20~35°C Humidity:≤80% Clean

适用材料 Material

主要用于汽车安全汽囊专用柔性复合材料切割。

Cutting of flexible composite materials for automobile safety airbags.

经典应用展示 The Samples



汽车安全气囊激光切割(一) Car airbag laser cutting (1)



汽车安全气囊激光切割(二) Car airbag laser cutting (2)



汽车安全气囊激光切割(三) Car airbag laser cutting (3)



汽车安全气囊激光切割(四) Car airbag laser cutting (4)

产品技术参数 Specification

型号 Model	工作幅面 Working area	外形尺寸 Overall dimension	激光功率 Laser power	送料速度 Feeding speed		重复定位精度 Repeated Positioning accuracy	设备功率 Gross power	整机重量 Weight	最大加速度 Maximum accelerated	电源 Supply voltage	工作环境 Working environment
HCM3015C-DF-A	3000×1500mm	14000×4100 ×3300mm	2500/3000W	18m/min	±0.03mm /1000	±0.02mm /1000	200kW	22.5T	2G	三相 Three phase 380V/50HZ	温度:0~40°C 湿度:≪80% 无凝结 Temp:0~40°C Humidity:≤80% Clean

适用材料 Material

主要用于汽车安全汽囊专用柔性复合材料切割。

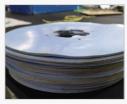
Cutting of flexible composite materials for automobile safety airbags.



汽车安全气囊激光切割(一) Car airbag laser cutting (1)



汽车安全气囊激光切割(二) Car airbag laser cutting (2)



汽车安全气囊激光切割(三) Car airbag laser cutting (3)



汽车安全气囊激光切割(四) Car airbag laser cutting (4)



汽车安全气囊专用激光裁床系列

High-power Airbag Laser Cutting Machine Series



扫码看视频



产品技术亮点 Features

- ◆RofinDC系列高功率CO₂激光发生器,性能优越稳定,光斑密度高, 具有维护费用低、使用寿命长等特点;
- ◆采用龙门齿条双伺服驱动,具有传动效率高、稳定性好及免维护等优点;
- ◆收料单元与切割单元分开设计,使得收料与切割同步进行提高工作效率;
- ◆飞行光路系统,保证整个切割幅面的光斑效果一致性;
- ◆固定光路设计简单,无需经常调整维护;
- ◆分布式抽风结构,有效吸收切割烟尘颗粒,实现清洁环保切割;
- ◆整机传动采用CNC全自动润滑系统,可以连续24小时不间断切割;
- ◆ 通过SGS国际认证标准,全封闭式设计,有效保护操作安全。

- •RofinDC series high power CO2 laser generator, stable performance, high density light spot, low maintenance cost and long service life;
- •Gantry & rack and pinion & double servo drive system, it has the advantages of high transmission efficiency, good stability and free
- •The unloading unit and the cutting unit are designed separately to keep the working efficiency of the unloading and cutting synchronization;
- •The semi-flying optical path system ensures the uniformity of the effect of the whole cutting;
- *Simple fixed optical path design, no need to constantly adjust and maintain;
- •Distributed abstracting air structure, effectively absorbing and cutting dust particles, to realize clean and environmental cutting;
- $\bullet \mbox{The}$ whole machine adopts CNC automatic lubrication system to keep 24 hours continuous cutting;
- •SGS international certification standard, fully enclosed design, effective protection of operation safety.

产品技术参数 Specification

型号 Model	工作幅面 Working area	外形尺寸 Overall dimension	最大速度 Maximum speed	最大加速度 Maximum accelerated	定位精度 Positioning accuracy	重复定位精度 Repeated Positioning accuracy	激光功率 Laser power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
CMA2425C-GF-A	2500×2400mm	10300×3800 ×1900mm	0~120m/min	0.8G	±0.01mm /1000	±0.05mm /1000	2500/3000W	9000kg	三相Three phase 380V/50Hz	温度Temp:5~40°C 湿度Humidity:≤5~85% 无凝结,无灰尘或灰尘较少 Clean,less dust

适用材料 Material

主要用于汽车安全气囊、帆布、帐篷、沙发等。 Air bag, canvas, tent, sofa fabric.

经典应用展示 The Samples



汽车安全气囊裁剪 Air bag cutting



汽车内饰品切割 Automotive interior laser cutting



帆布切割 Canvas cutting



大型帐篷切割 Large tent fabric laser cutting

产品技术亮点 Features

- ◆采用齿轮齿条传动结构,高速双边同步驱动,是传统皮带机切割 效率的3倍;
- ◆钢架结构、整体拼焊结构,消除内应力处理,确保机床变形公差 在0.02mm以内;
- ◆半飞行光路系统,保证整个切割幅面的光斑效果一致性;
- ◆具有良好的扩展性,可配置双激光头;

扫码看视频

- ◆分布式抽风系统,有效吸收切割烟尘颗粒,实现清洁环保切割;
- ◆全封闭式安全防护外罩,有效增强安全防护,减少意外伤害;
- ◆专业的图形切割及排样软件,具有混合排料功能。

- •Rack & pinion transmission system is adopted to realize the high speed bilateral synchronous drive, which is three times higher in efficiency compared to traditional cutting machines with belt conveyor;
- •Steel frame structure with the overall structure of welding and stress relief treatment, to ensure the machine deformation tolerances within 0.02 mm:
- ◆Hybrid laser system is adopted to ensure consistent light spot and cutting effect;
- •It could equip with two laser heads to achieve higher efficiency;
- Distributed air draft structure helps effectively absorb cutting smoke and dust particles for better working environment;
- •Equipped with containment envelope, could enhance safety and reduce accidental injury;
- •Professional graphic cutting and layout software, has mixed layout function.

产品技术参数 Specification

工作幅面 外形尺寸 最大速度 最大加速度 定位精度 重复定位精度 激光功率 整机重量 电源 工作环境 3900×2900 ±0.01mm /1000 ±0.05mm /1000 3000kg CMA2125C-DF-A 2100×2500mm 45m/min 0.4G 130~350W

适用材料 Material

主要用于汽车安全气囊、帆布、帐篷、沙发等。 Air bag,canvas,tent,sofa fabric.



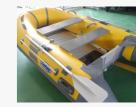
沙发面料裁切 Sofa fabric cutting



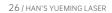
地毯激光切割 Carpet laser cutting



降落伞布激光切割 Parachute cloth laser cutting



皮筏激光切割 Skin cutting







大幅面激光切割机系列

Large Format Laser Cutting Machine Series





产品技术亮点 Features

- ◆自动化上料,带纠编功能:
- ◆磁粉离合恒张力控制,侧向排废功能:
- ◆框架采用焊接钢架结构,安装台面整体龙门铣加工;
- ◆采用打标头横移的大幅面拼接加工,加工幅面可达1600mm;
- ◆采用进口滑轨丝杆,超高精度,加工可无缝拼接:
- ◆自主研发的打标控制软件,功能强大,界面友好,操作简洁快速易学
- ◆兼容性强:支持DXF、PLT矢量和图片格式导入;支持点阵字和 TTF字 体以及自主开发字体支持二维码、图片、字符等各种内容标刻;支持多 种振镜校正方式:大大满足不同层次客户需求。
- ·Automatic feeding, with correction function;
- •Magnetic particle clutch and tension control, side waste discharge
- •The frame adopts welded steel frame structure, and the worktable is integrally milled by gantry machine;
- *Large-format splicing processing with the horizontal movement of the marking head, the processing format can reach 1600mm;
- •Using imported ball screw rail, ultra-high precision, processing can be seamlessly spliced;
- •The self-developed marking control software has powerful functions, friendly interface, simple and fast operation, easy to learn and easy to use;
- *Strong compatibility: support DXF, PLT vector and picture format import; support bitmap fonts and TTF fonts and self-developed fonts.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作范围 Cutting range	外形尺寸 Overall dimension	整机重量 Weight	激光波长 Laser wave length	打标速度 Max moving speed	设备功率 Gross power	电源 Supply voltage	工作环境 Working environment
FC1600-B-A	180W	卷料宽度 800~1600mm	2650×3800 ×2100mm	2500kg	1064/355 /10600nm	< 7000mm/s	8.5kW	三相380V	温度Temp: 10~30°C 湿度Humidity: 5~85% 无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于汽车安全气囊、丝绸、牛仔布等柔性材料大幅面切割/打标。 Mainly used for airbag, silk, denim, sofa, etc.

经典应用展示 The Samples



丝绸布料切割 Silk cloth cutting



牛仔布料切割



Denim laser processing



青花布料激光加工 Fabric laser processing

蕾丝激光切割机系列

Lace Laser Cutting Machine



产品技术亮点 Features

- ◆高效率双独立运动系统切割模式,最高速度可达到300mm/s;
- ◆核心件进口配置,整机性能稳定;
- ◆专业的柔性材料切割控制软件,除常规自动排版功能外,还支持爬坡 式排版,分码排版,左右脚排版,多层排版;
- ◆可同时配置大幅面摄像切割系统和小幅面摄像定位切割系统;
- ◆设置有收料区域,与加工区域分开,收料不停机,安全性高;
- ◆集成式电路设计,减少机器辅机布线,客户只需要提供总电源线接入 端及气源即可;
- ◆支持双卷料同时加工模式,独立的科卷机构

- +High-efficiency double independent motion system cutting mode, the maximum speed can reach 300mm/s;
- •Imported configuration of core parts, stable performance of the whole machine;
- ◆Professional flexible material cutting control software, in addition to the regular automatic typesetting function, it also supports climbing type typesetting, code division typesetting, left and right foot typesetting, and multi-layer typesetting;
- •A large format camera cutting system and a small format camera positioning cutting system can be configured at the same time;
- •Collecting area equipped, which is separated from the processing area. No need stop the machine when collecting and has high safety;
- •Integrated circuit design, reducing the wiring of machine auxiliary equipment, customers only need to provide the main power cord access terminal and air source;
- •Support the simultaneous processing mode of double-coil materials and independent coiling mechanism.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	定位精度 Positioning accuracy	最大空移速度 Maximum airspeed	传动系统 Transmission system	设备功率 Gross powe	电源 Supply voltage	工作环境 Working environment
CMA1206C-DFV-A	100W	1200×600mm	5800×2100 ×1980mm	850kg	±0.2mm	18m/min	外置导轨 +内置导轨	< 8kW	220V/50Hz	温度:5~40°C 湿度:5%~80% 无凝水 Temp:5~40°C Humidity:5%~80% Clean

适用材料 Material

主要用于切割蕾丝花边,数码印花,针织纱布等多种非金属柔性材料的快速切割。

Mainly for lace cutting, suitable for sublimation printing and Knitting material, good efficiency.



内衣切割 Underwear cutting



内裤切割 Underwear cutting



蕾丝花边切割



蕾丝面料裁剪 Lace fabric cutting





纺织面料专用激光裁床系列

Textile Fabric Laser Cutting Machine Series





产品技术亮点 Features

- ◆机床采用进口大型龙门设备精密加工,保证几何精度在0.03mm以 内,稳定且不易变形;
- ◆双横梁异步激光切割系统:能针对多种不同大小及排列不规则的图 形,合理分配两个激光头在同一切割幅面内进行混合切割,有效提高 工作效率和节省材料;
- ◆齿条双伺服驱动,最大运行速度可达60米/分钟;
- ◆自主技术产权的经有限元和动态模拟分析技术,选用航空级铝合金材 料的高强度铸铝合金横梁,重量轻、刚性好、动态性能好;
- ◆全自动电子加油润滑系统,免维护,省时省心省事,可以确保设备连 续24小时不间断生产运行;
- ◆可以适应任何柔性面料的切割。

•Reinforced welding body processed by the large gantry precision milling. Heat treatment technique such as tempering, vibration aging adopted on key parts to ensure machine long term stability and

开启激光智造

- ◆Dual-beam asynchronous laser cutting system: two laser heads working separately, achieve optimal cutting path allocation, effectively improving work efficiency and saving materials;
- •Synchronized rack & pinion system, max positioning speed 60m/min;
- •High rigidity enhanced aviation aluminum gantry, improve the gantry strength and rigidity and much lighter;
- •Automatic lubrication: the lubrication time period can be set in the software, to ensure the accuracy of transmission system;
- •It is suitable for majority of fabrics materials.

产品技术参数 Specification

型 무 Model	激光器(选择其一) Laser (Optional)	运动方式 Motion mode	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	工作速度 Speed	电源 Supply voltage	工作环境 Working environment
CMA1825C-DF-B	Co2玻璃管: 130/ 280W CO2 glass tube	双头异步/单头	2500×1800mm	5590×2980 ×1180mm	3000kg			温度Temp: 5~40°C 湿度Humidity:
	国产射频管: 250/450W	(选择其一) Asynchronous		^110UIIIII		0~60m/min	380V/50Hz	≤80%
CMA2130C-DF-A	だいのを 进口射频管: 130/250/350/550W Imported RF tube	two head, single head (Optional)	3000×2100mm	6050×3050 ×1260mm	4500kg			无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于服装裁剪、安全气囊、皮革、沙发、地毯、窗帘。 Clothing, airbag, leather, sofa, carpet, curtain, etc.

经典应用展示 The Samples



汽车安全气囊裁剪 Air bag cutting



汽车内饰品切割 Automotive interior laser cutting



沙发面料切割



家纺面料切割 Textile fabric cutting

电动双头自动送料激光切割机系列

Double Heads Auto Feeding Laser Cutting Machine Series





产品技术亮点 Features

- ◆加工区和收料区分开设计,设备加工和收料可同步进行,在收料不停机 的高效率生产下,也避免了操作人员在设备运行时接触到光路系统及运动 系统,有效地保证了生产安全;
- ◆前、后同步跟随压料装置:前自动跟随压料保证了工作台的送料精度, 后自动压料防止机器加工过程中材料移动。即使是在进行多层送料时,也 能保证产品的加工精度;
- ◆大族粤铭自主知识产权的山字形刀条网带,可单根清洁及更换,维护成
- ◆运动系统采用外轨模组,结构更稳固,方便调节;
- ◆高品质的进口品牌电机、同步带、镜片,确保机器性能稳定;
- ◆机台采用全封闭光路设计,符合CE认证安全标准。

- •Isolated working area and collecting area, synchronous processing and collecting, which not only improve the efficiency without pausing the machine, but keep the operator from light path system and motion system during work, ensuring production to higher safety
- •Front & back synchronous & auto-tracking material-pressed device: Front auto-tracking material-pressed device ensures the accuracy of feeding, and back material-pressed device avoids material shaking during work. Even when cutting several layers of material in the same time, this device can make sure the working accuracy;
- ◆Epsilon-type aluminum conveyor (Han's Yueming self-owned Intelligent Property), easy for maintenance by piece with low cost;
- •Motion system, adopts the design of outer rail module, stronger structure, and easier to adjust;
- ◆High quality imported motors, synchronous belt and optical lens to ensure machine's stable performance;
- •Fully enclosed laser path design, comply with CE safety

产品技术参数 Specification

型号	激光功率	工作幅面	外形尺寸	整机重量	工作速度	电源	工作环境
Model	Laser power	Working area	Overall dimension	Weight	Speed	Supply voltage	Working environment
CMA1606C-FET-FA	130W	1500×600mm	2385×2190×1900mm	980kg	0~18m/min	主机(Machine): 单相(Single phase) AC220V 风机(Fan):380V, 50/60Hz	温度Temp:5~40°C 湿度Humidity:5~80% 无凝结,无灰尘或灰尘较少 Clean less dust

适用材料 Material

主要用于网布、绒面革、合成革、布料、毛料、棉麻、无纺布、化纤等。 Mesh, suede, synthetic leather, linen, non-wovens, chemical fiber and so on.



运动鞋激光切割 Sport Footwear Laser Cutting



鞋面激光开料 Shoes Vamp Laser Cutting



毛绒玩具激光开料 Plush Toys Fabrics Cutting



服装布料切割 Clothing fabric cutting







Double Heads Asynchronous Cutting Machine Series





产品技术亮点 Features

- ◆双头异步激光切割系统: 自主研发的SmartCarve软件, 支持两个激 光头同时切割不同的图形,同时软件能够根据排版后的图形数据合理 分配两个激光头的加工图形,提高生产效率;
- ◆大幅面视觉系统:支持材料自动提取轮廓及多模版匹配加工;
- ◆投影功能:可实现投影排版和收料,在加工区和收料区同时投影显示 不同尺码、不同部件和左右脚,具备便捷的排版和收料功能;
- ◆自动排版软件:可以在短时间内进行高利用率的自动排版,支持以双 为单位的自动排料, 也支持单脚排料、混排、边角料插刀;
- ◆机台采用全封闭光路设计,符合CE认证安全标准。

- •Asynchronous double heads cutting system: Installed self-developed SmartCarve software; the double heads could cut different patterns asynchronously, and the software could assign the nested job to each head to achieve high efficiency;
- Large format vision cutting system: support printed material contour extraction, support maximum 9 different templates matching and processing:
- •Projection function: nesting and collecting by projection, the projected image shows different sizes, different components, left & right patterns .lt has convenient nesting and collection function;
- •Auto-nesting software: The nesting system could nesting in high utilization rate in a short time. The advantages of automatic typesetting can support automatic nesting to double as a unit, also support one foot of row material, mixing, scrap cutter;
- •Fully enclosed laser path design, comply with CE safety certification.

扫码看视频



产品技术亮点 Features

- ◆双横梁异步切割系统可选择单横梁单头或单横梁双头,组成异步双头 或异步四头激光切割机;
- ◆两组横梁可以同时独立加工不同的图形,加工效率更高; 运动系统采用多套步进电机, 高惯量、大力矩, 确保设备高速、高 精 度运转;
- ◆高刚性方管焊接机身,配以钣金外罩,确保机器运行平稳;
- ◆自动送料可选择带链条"人"字型网带或"山"字型网带,送料稳 定,易于保养;
- ◆大族粤铭自主开发的运动系统,重量轻、刚性高、动态性能好;
- ◆选配: 专业大幅面视觉定位切割软件, 具有图形排样及尖角平滑处理 功能,可实现自动提边、特征定位等定位方式,可实现多模板,多特 征等视觉切割功能。

- •Double crossbeams asynchronous cutting system can be installed with single crossbeam with single head or single crossbeam with twin heads. So the laser cutting machine has the double crossbeams with two heads or four heads;
- •The double crossbeams work independently to process the different patterns, more efficient;
- •The motion system adopts multiple sets of step motors with high inertia and torque to ensure high-speed and high-precision operation; •Rigid square tube welding body with sheet metal housing to ensure
- smooth operation;
- •Y type or E type conveyor is optional for the auto-feeding system, stable feeding and easy to maintain;
- •The rail motion system is independently developed by YUEMING, light weight, high rigidity and good dynamic performance;
- Optional: professional large format vision cutting software, with graphic nesting and sharp angle smoothing function, can achieve automatic outline extraction, feature positioning and other positioning methods, also multi-template, multi-feature and other vision cutting functions.

产品技术参数 Specification

型号 Model	工作幅面 Working area	外形尺寸 Overall dimension	激光功率 Laser power	整机重量 Weight	工作速度 Speed	电源 Supply voltage	工作环境 Working environment
CMA1612C-DF-FA	1550×1150mm	2780×2905×2065mm	130W	1200kg	0~18m/min	主机(Machine): 单相(Single phase) AC220±5%	温度Temp: 5~40°C 湿度Humidity:
CMA1606C-DF-FA	1550×550mm	2400×2115×1910mm	15000	850kg	0~16111/111111	风机(Fan): 380V, 50/60Hz	5~80% 无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于网布、绒面革、合成革、布料、毛料、棉麻、无纺布、化纤等。

Mesh, suede, synthetic leather, linen, non-wovens, chemical fiber and so on.

经典应用展示 The Samples



运动手套激光切割 Sport glove laser cutting



鞋材辅件切割 Footwear accessories laser cuttig



皮鞋激光裁切 Leather shoes laser cutting



针织鞋面激光切割 Fly knitting fabrics laser cutting

产品技术参数 Specification

짜 등 Model	激光功率 Laser power	设备功率 Total power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	工作速度 Speed	电源 Supply voltage	工作环境 Working environment
CMA1612C-DFVET-A	80~130W	7600~9700W	1600×1000mm	2330×2190×1900mm	900kg	0~20m/min	220-240V	温度Temp: 5~40°C 湿度Humidity:
CMA1814C-DFVET-B		7600~970000	1750×1150mm	2205×2500×1950mm	950kg	0~2011/111111	50/60Hz	5~80% 无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于布料、毛料、皮革等柔性面料的切割。 Fabric, wool, leather, flexible materia.



印花运动服切割 Digital printing sport wear cutting



骑行服切割 Cycling Suits Vision Cutting



女式泳装切割 swimming suit laser cutting



泳衣切割 Swimwear cutting

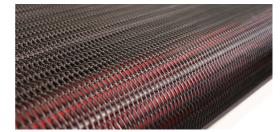


自动送料激光切割机系列

Auto-Feeding Laser Cutting Machine Series







人字形链条网带:

配合链条使用,减少网带跑偏的几率,整体平整度 较高, 网带牢固, 抗拉强度高。

Conveyor features: Good edge control, keep flat moving, strong cnveyor and stable;



山字型网带自动送料激光切割机 E Type Conveyor Auto-feeding Laser Cutting Machine



山字型刀条网带:采用航空铝材,模具拉制,重量 轻、结构稳,不变形、不断裂、不跑偏,平整度好 。此网带可逐条更换,随时清洗,方便维护、保养 和维修,使用寿命长,稳定性强,使用成本低,支 持长时间连续疲劳作业。

Epsilon-type aluminum conveyor enjoy light weight, stable structure, no distortion, good flatness. Easy for maintenance and replacement piece by piece. It enjoys long lifetime, high stability and low cost.

上盖内缩, 收料不停机, 效率高; 加工区和收料区 分开,安全性高。

The upper cover shrinks inside. Collection does not need to stop the machine . The efficiency is high. The processing zoneis separated from the receiving area and the safety is high.

产品技术亮点 Features

- ◆可选配电动双头互移,可以实现自动分头加工;
- ◆可选配小幅面摄像、画笔、大幅面摄像及投影等功能;
- ◆网带标配山字型网带,可选配人字型网带;
- ◆山字型网带可选配前、后同步压料装置,确保送料精准,支持多层送 料;
- ◆自动送料系统,双激光头之间实现全自动控制调整间距,和传统多头 手动调节间距的激光设备相比,大大节省人工及其调机时间;
- ◆自带阵列式排料切割系统,具备单/双数排料切割、边角料排料的智 能排版和共边切割等个性化功能,能最大限度地保证材料的充分利 用,比传统的机械裁断机节省材料成本15%左右;
- ◆在奇数排列切割时,其中一个切割头自动停止发光,避免破坏已切好 的面料,完成整版切割。

- •Electric heads(Two) as optional for separate and independent
- CCD camera, pen, large-format vision system and projecting functions areoptional for better cutting experience.
- •Epsilon type of conveyor as standard, other type conveyor as
- •For the epsilon type of conveyor, the front&back presser, as an optional device, can be applied together to ensure the cutting accuracy. Multiple-layer of material feeding is available.
- •Auto-feeding and unloading system, the two laser heads distance adjust automatically, save time;
- •Nesting software is optional, support mixed nesting, edge-sharing cutting, save material;
- •Laser head distance can be adjusted automatically, depending on the nesting result.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	激光头 Laser head	网带 Conveyer	工作速度 Speed	电源 Supply voltage	工作环境 Working environment
CMH1610C-FT-A		1480×1000mm	2210×2120 ×1150mm	850kg		山字形网带			温度Temp: 5~40°C
	60~130W				双	人字形网带	0~18m/min	AC220V±10%	湿度Humidity: 5~80%
CMH1810C-FT-A	00 10011	1680×1000mm	2410×2120	950kg	//	山字形网带	0 10111/111111	7.02201-1070	无凝结,无灰尘 或灰尘较少
CIVITIOIUC-FI-A		1000^1000111111	×1150mm	750Kg		人字形网带			Clean,less dust

- *以上部分机型可选配电动头、小幅面摄像、大幅面摄像及投影对位功能,具体可详询;
- Some of the above models can be equipped with electric head, small format camera, large format camera and projection alignment function, please inquire for details;
- *以上工作幅面为单头有效切割幅面,多头幅面以实际为准;

The above working format is a single-head effective cutting format, and the multi-head format is subject to actual conditions;

适用材料 Material

主要用于棉、麻、皮料、纸张、化纤等各种纺织服装面料。

Cotton, linen, leather, paper, chemical fiber.



服装布料切割



毛领切割 Hair collar cutting



拖鞋开料



家纺布艺镂空 Hollowing - out of home textile fabric



皮鞋开料



玩具布料切割 Toy cloth cutting



布鞋开料 Cloth shoes laser cutting



手套开料 Glove cutting







通用激光切割机系列

Universal Laser Cutting Machine Series





产品技术亮点 Features

- ◆"升级版"机器在机身上集成了各类辅机电源,统一控制,所有把手 和门锁都采用人体工学设计,机背巨大的辅机储备箱设计,使客户现 场辅机摆放更合理,完全符合6S管理要求;
- ◆自主研发的SmartCarve软件和运动控制器,采用高速插补运动算法 实现机器的高速和平稳运行;
- ◆支持以太网(10/100M)和USB2.0的传输, USB最大传输速率为 12M, 最长距离为5m;
- ◆支持动态显示加工轨迹及坐标点、加工进度的实时显示和跟踪;
- ◆支持断电续雕、工时预览功能,且工时预览可以精确到毫秒级;
- ◆软件支持光斑大小轨迹补偿,可在软件上设计路径优化方案;
- ◆模块化的设计,可满足多种配置搭配,小幅面等结构优化将大大降低 包装运输成本。

- •The "upgrade version" machine integrates various auxiliary machine power supplies on the fuselage, unified control, all handles and door locks are ergonomically designed, and the huge auxiliary machine reserve box design on the back of the machine makes the customer's on-site auxiliary machine placement more reasonable, fully meet the 6S management requirements;
- •Equipped with YM Laser self-developed Smart Carve software and controller, adopts high-speed Interpolation movement algorithm to achieve high-speed and stable performance;
- Support Ethernet(10/100M) and USB2.0 transmission;
- *Support dynamic display which will show process path and coordinate point, real-time work track display;
- •Support work time preview and interruptible engraving recovery after power-off:
- •Support laser spot compensation (inward contraction and outward extension), the laser cutting Path optimization can be done on software.
- •Modular design can be equipped with different functions which make smaller size and less shipping cost.

适用材料 Material

主要用于木制品,纸张,皮革,布料,有机玻璃,环氧树脂,亚克力,毛料,塑料,橡胶,竹制品,服装面料,皮具,手机辅料,不干 胶,服装烫钻,塑胶水口,手机保护膜,玉器等非金属材料。

Nonmetallic material like wood, paper, epoxy resin, acrylic, plastic, rubber and bamboo, etc.

产品技术参数 Specification

型号 Model	激光功率 Laser power	激光头 Laser head	工作速度 Speed	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
CMH0604-B-A				600×400mm	1900×1060×1100mm	260kg		
CMH1008-B-A				1000×800mm	2020×1580×1100mm	340kg		
CMH1206-B-A		单		1200×600mm	1970×1380×1100mm	340kg		
CMH1309-B-A		Single		1300×900mm	1900×1700×1100mm	380kg		
CMH1610-B-A				1600×1000mm	2220×1780×1100mm	410kg		
CMH1612-B-A	60~180W		- 0~30m/min	1600×1200mm	2220×2230×1100mm	510kg	AC 220~240V	温度Temp: 5~40°C 湿度Humidity: 5~80%
CMH1008-T-A	视情况而定 As appropriate		U~SUM/MIN	900×800mm	2020×1580×1100mm	345kg	50/60Hz	5~80% 无凝结,无灰尘 或灰尘较少 Clean,less dust
CMH1206-T-A				1100×600mm	1970×1380×1100mm	345kg		
CMH1309-T-A		双 Double		1200×900mm	1900×1700×1100mm	385kg		
CMH1610-T-A				1500×1000mm	2220×1780×1100mm	410kg		
CMH1612-T-A				1500×1200mm	2220×2230×1100mm	515kg		
CMH1612-Q-A		四 Four		1300×1200mm	2220×2230×1100mm	540kg		

- *以上部分机型可选配电动头、小幅面摄像、大幅面摄像及投影对位功能,具体可详询;
- lels can be equipped with electric head, small format camera, large format camera and projection alignment function, please inquire for details;
- *以上工作幅面为单头有效切割幅面,多头幅面以实际为准; The above working format is a single-head effective cutting format, and the multi-head format is subject to actual conditions



双色板雕刻切割



模型切割 Model cutting



水晶字切割 Acylic characters cutting



鞋面镂空打孔 Vamp punching



手机辅料切割



服装面料切割 Garment fabric cutting



皮革鼠标垫切割



无缝压胶半切 Seamless pressure half cutting



CO₂精密激光切割机系列

CO₂ Precision Laser Cutting Machine





产品技术亮点 Features

- ◆高动态刚性机床系统,确保高速、高精度切割;
- ◆采用龙门双伺服驱动结构, 高惯量伺服电机, 最大加速度为
- ◆进口激光器及光学器件,光斑质量好,输出功率稳定,使用维护 成本低;
- ◆自主开发的激光切割软件,集优异运动控制的性能及强大的图形 处理的功能于一体;
- ◆专用排烟系统,强力吸烟及有效隔离废料,做到符合国家环保要 求的室内低污染排放。

- •Machine tool system with highly dynamic rigidity ensures a high-speed & high-accuracy cutting experience;
- •The dual-servo gantry and high-inertia servo motor are adopted, 0.5G
- •Imported laser source and optical components are adopted.Good light spot, stable output power, low maintenance fee;
- •Self-developed laser cutting software, integrates excellent motion control system as well as graphic processing solution together.;
- •Exclusive exhaust vacuum system with strong vacuum power can help to collect the exhaust to reduce the environmental pollution that is in line with the national environmental protection requirement for low indoor pollution evacuation.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	最大空移速度 Maximum airspeed	重复定位精度 Repeated positioning accuracy	设备功率 Gross power	总质量(主机) Weight	电源 Supply voltage
LC0506-A	30~100W	600×500mm	1320×1100×1200mm	1000mm/s	±0.02mm	4kW	200kg	220V/50Hz

适用材料 Material

主要用于gdf膜、偏光片、触摸屏PET、OCA、电子纸、手写板、柔性oled等非金属薄膜材料的高精度切割,及标签、布料、广告、包装品、贺卡等材料切割。 This machine is designed for the non-metal material cutting, such as materials requiring high cutting precision, the gdf film, Polarizer, PET for touch screen, OCA, electronic paper, hand-writing board, flexible OLED . Labels, fabrics, advertising materials , packaging materials as well as greeting cards can be applied too.

经典应用展示 The Samples



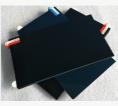
PET cutting



标签切割 Label cutting



包装盒切割 Packing box cutting



偏光片切割 Polarizer cutting

灯罩专用激光切割机系列

Lampshade Laser Cutter



扫码看视频

产品技术亮点

- ◆采用梯形丝杆运动系统,调节水平切割头的X,Z向位置;
- ◆采用双头水平出光,配合旋转工作台的匀速旋转,对产品 进行预设定切割;
- ◆采用激光管数显电流表及锁定电流开关,简单、准确设置 切割光强;
- ◆旋转工作台配备多种卡口治具,以对应吹塑产品的定位。

Features

- •T type lead screw ball motion system to adjust X,Z direction positions of the horizontal cutting head;
- •Horizontal laser cutting by double heads, matching the uniformly rotating worktable to cut the preset cutting of products;
- •Use laser digital display ammeter and locking current switch, it is simple and accurate to set the cutting light intensity;
- •The rotating worktable is equipped with a variety of clamping tools to correspond to the positioning of blow molding products.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	总质量 (主机) Weight	空移速度 Airspeed	重复定位精度 Repeated positioning accuracy	传动系统 Transmission system	设备功率 Gross power	电源 Supply voltage	工作环境 Working environment
CMA130-R-A	130W	620×600mm	1900×1020 ×1800mm	< 485kg	200r/min	±0.05mm	梯形丝杆 Trapezoidal screw	2.2kW	220V/50Hz	温度:5~45°C 湿度:5~80% 无凝结 Temp:5~45°C Humidity:5~80% Clean

适用材料 Material

主要用于对CO2激光吸收特性好的材料,应用于吹塑行业:如亚克力,PC等多种塑料材质旋转体的设定线速度的切割。 Mainly used for co2 laser absorption characteristics of materials, used in blow molding industry: such as acrylic, PC and other plastic material.



PC灯罩切割



多种塑料灯罩切割



室外灯罩切割



亚克力灯罩切割 Acrylic lampshade



激光雕刻机系列

Laser Engraving Machine Series



扫码看视频



产品技术亮点

- ◆体积小、节省生产空间、降低占地成本;
- ◆自主研发高性能控制主板,界面友好的软件操作,可支持 DXF、AI、PLT、DST、DSB等图形格式;
- ◆高精度直线导轨,步进电机驱动,配合轻巧的激光头快带
- ◆环保的排烟系统,高效除尘,降低环境污染;
- ◆有效工作幅面400*300mm,整体体积小、雕刻精度高, 主要适用于印章、名片、礼品、贺卡等个性化的精细加工。

Features

- Small size occupation;
- High-performance controller, support DXF, Al, PLT, DST, DSB graphic formats;
- High precision linear guide rail and stepping motor, equipped with light laser head quick motion;
- ◆Fume exhaustion system guarantees clean work
- ◆The effective working width is 400*300mm, the overall volume is small, and the engraving precision is high. It is mainly suitable for individualized fine processing such as seals, business cards, gifts, greeting cards, etc.

产品技术参数 Specification

型号	激光功率	激光头	工作幅面	外形尺寸	工作速度	整机重量	电源	工作环境
Model	Laser power	Laser head	Working area	Overall dimension	Speed	Weight	Supply voltage	Working environment
CMA4030B	40W	单 Single	400×300mm	860×640×460mm	0~18m/min	76kg	AC220V±10%	温度Temp:5~40°C 湿度Humidity:5~80% 无凝结,无灰尘或灰尘较少 Clean,less dust

适用材料 Material

主要用于木制品、纸张、塑料、亚克力、橡胶、玉石等非金属材料。

Nonmetallic material like rubber, plastic, acrylic, ceramic, crystal, wood, bamboo, and paper etc.

经典应用展示 The Samples



双色板人像雕刻



塑料板人像雕刻 Plastic engraving



剪纸刻字



铭牌雕刻 Nameplate engraving



贺卡雕刻 Card engraving



首饰盒雕刻 Jewelry box carving



水晶石、亚克力雕刻 Crystal&acrylic engraving



大理石雕刻 Marble carving

激光切割机系列

Laser Cutting Machine





产品技术亮点 Features

- ◆丝杆运动模组结构采用品牌伺服电机,高惯量、大力矩,确保设备高 速、高精度运转;
- ◆采用丝杆运动切割,为现场作业大幅提高加工效率;
- ◆蜂窝底板工作台/刀条工作台,可根据切割材料选配;
- ◆高刚性钣金折弯焊接机身,配与大族粤铭自主研发的运动系统,确保 机器运行平稳;
- ◆国产优质激光管,光斑质量好,输出功率稳定,同时可兼容55W射 频激光器。
- •The screw motion module structure uses famous servo motor with high inertia and high torque to ensure machine high speed and high
- •The screw motion can greatly improve processing efficiency;
- •Honeycomb working table and blade solid strip working table are optional for different material;
- •High-rigidity machine body of sheet metal bending and welding, equipped with self-developed system from Han's Yueming can ensure the machine runs smoothly;
- ◆Famous domestic laser tube with high-quality optical spot and stable power. It is compatible with 55W RF laser generator as well.

产品技术参数 Specification

型 무 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	工作速度 Speed	重复定位精度 Repeated positioning accuracy	传动系统 Transmission system	设备功率 Gross power	电源 Supply voltage	工作环境 Working environment
CMA0604-G-A	40. 170W	600×400mm	1530×1046×1070mm	0~30m/min	+0.05mm	丝杆模组	1.5kW	220V/50Hz	温度Temp: 5~40°C
CMA1008-G-A	60~130W	1000×800mm	1820×1495×1190mm	0~5011/111111	±0.05mm	Screw module	1.7kW	2207/50HZ	湿度Humidity: 5~80% 无凝结Clean

适用材料 Material

主要用于电子行业 手机辅料 电子辅料等非金属切割。

Electronic industry mobile phone accessories electronic accessories and other non-metal cutting.



ITO导电薄膜切割 ITO conductive film cutting



音响装饰布切割 Acoustic fabric cutting



琥珀表盘切割 Amber dial cutting



手机外套切割 Phone case cutting





非金属板材激光切割裁床系列

Non-metal Plate Laser Cutting Machine Series



扫码看视频





CMA1325C-B-A 激光切割机 CMA1325C-B-AL gser Cutting Machi CMA1325C-B-A Laser Cutting Machine

高动态步进电机和高精度直线导轨,具有很高的动态响应 性能和高负载能力(可选配摄像切割功能)。

High dynamic stepper motor and high precision linear guide rail have high dynamic response performance and high load capacity(Camera positioning function is optional).





CMA1325C-G-H 激光切割机 CMA1325C-G-HLaser Cutting Machine CMA1325C-G-H Laser Cutting Machine

全齿轮齿条运动结构,在实现板材的高精度切割的同时, 有效保证了设备在高速运行时的稳定性。

Rack & pinion motion structure, while realizing the high precision cutting, effectively ensures the stability of he equipment in high speed operation.





CMH1325C-G-A 激光切割机 CMH1325C-G-A Laser Cutting Machi CMH1325C-G-A Laser Cutting Machine

滚珠丝杆+伺服电机传动系统,具备高精度、高稳定性等特点。

High dynamic servo motor and high precision linear guide rail have high dynamic response performance and high load capacity(Camera positioning function is optional).

产品技术亮点 Features

- ◆加强型焊接床身,大型龙门精铣加工,经退火处理并振动时效消除应 力,形变公差在±0.02mm内;
- ◆横梁结构采用高强度铝合金,较传统的钢架横梁具有重量轻、共振小、 运行更平滑等优势;
- ◆非常适合密度板、亚克力等多种材料的整张板材切割。

- ◆Machine body is made of reinforced welding frame, 600°C heat treatment and vibration aging to do stress release and then under finishing milling to get high stability and to keep the deformation tolerance within ± 0.02mm;
- •High strength aluminum alloy is adopted for the beam structure to ensure faster and smoother running;
- •Support MDF, acrylics and the other materials cutting.

产品技术参数 Specification

型 号 Model	CMA1325C-B-A	CMA1325C-G-H	型 号 Model	CMH1325C-G-A
激光功率 Laser power	80~180W	130~350W	激光功率 Laser power	130~300W
工作幅面 Working area	1300×2500mm	1300×2500mm	工作幅面 Working area	1300×2500mm
定位精度 Positioning accuracy	±0.1mm/1000	±0.05mm/1000	定位精度 Positioning accuracy	±0.2mm/1000
重复定位精度 Repeated positioning accuracy	±0.05mm/1000	±0.03mm/1000	最大空移速度 Maximum moving speed	100mm/s
工作速度 Speed	18m/min	30m/min	设备功率 Gross power	6kW (含辅机)
外形尺寸 Overall dimension	3530×1850×1150mm	3850×2190×1200mm	外形尺寸 Overall dimension	3630×2000×1220mm
整机重量 Weight	600kg	1800kg	整机重量 Weight	680kg
电源 Supply voltage	220V/50Hz	220V 辅机Auxiliary machine:380V/50Hz	电源 Supply voltage	220V/50Hz
工作环境 Working environment	温度Temp:5~40°C 湿度Humidity:5~80% 无凝结,无灰尘或灰尘较少Clean,less dust	温度Temp:5~40°C 湿度Humidity:5~80% 无凝结,无灰尘或灰尘较少Clean,less dust	工作环境 Working environment	温度Temp:5~40°C 湿度Humidity:5~80% 无凝结Clean

适用材料 Material

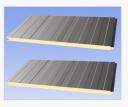
主要用于木板材、木夹板、中密度板、亚克力板等大幅面非金属板材开料、裁切。 Non-metal materials such as acrylics, wood, MDF.



有机玻璃字切割 Plexiglass word cutting



有机板材切割 Organic plate cutting



复合板材切割 Composite plate cutting



木板切割 Solid wood cutting





光纤激光打标机系列

Fiber Laser Marking Machine Series



产品技术亮点 Features

- ◆光纤激光器 采用高品质光源,光斑质量好,光功率密度均匀,输 出光功率稳定,具有无漏光、抗高反等特点,满足主流的市场应用 需求;
- ◆大族粤铭自主品牌的数字式高速扫描振镜 体积小,速度快,稳定 性好,性能达到国际先进水平;
- ◆控制系统功能强大,能根据不同工艺作多种数据优化处理,支持 多国语言一键切换,支持多达256个颜色图层管 理等功能,满足市 场大部分行业的应用工艺需求;
- ◆开模压铸制造升降架,内置直线导轨,结构稳定,设计简洁。

- •High quality fiber generator, good quality spot, optical power density uniform, stable output optical power, meets the application demand of mainstream market;
- ◆Han's Yueming self-developed digital high-speed galvanometer scanner, small size, high speed and excellent stability; the performance reaches the international advanced level;
- •Powerful control system, optimizes the processing data according to various application, supports multi language switch, and up to 256 color layer management functions, meets the application requirements of most industries;
- •Die-casting mold manufacturing lifting frame, stable structure, builtin linear guide, simple design.

产品技术参数 Specification

型 号 Model	MF-E-A 标准版 MF-E-A standard edition	MF-E-D 高配版 MF-E-D high-end version	MF-A-A 分体式 MF-A-A split type				
功能特点 Features	350*350mm打标工作台,均匀布置孔位,方便安装不同工件定位。 350*350mm marking table, uniform installing holes, suitable for different workpieces positioning.	具有增强型机架和双红光辅助对焦功能。 采用大理石平台,有效提高产品定位和稳定性。双红光对焦系统,配备电动升降架,轻松实现产品快速对焦,有效提高生产效率。 Enhanced frame and auxiliary focusing function. This machine adopts the marble platform which effectively improves the product positioning accuracy and stability. Meanwhile, equipped with the double red light focusing system, electric lifting frame, easy to achieve the rapid focusing, improve the production efficiency and reduce the operator's workload.	分体式机架设计,灵活性高,适用于不同形状的大型、重型工件的打标,也可配合用户现场的流水线进行在线打标。 Split frame design, high flexibility, suitable for different shapes of the workpieces marking, also can match the production line marking.				
激光功率 Laser power							
工作幅面 Working area	70×70 / 110×110 / 175×175 / 200×200 / 300×300 / 400×400mm						
升降高度 Lifting height	500m	500mm(可选optional 800mm)					
最小线宽 Minimum line width		0.03mm					
最小字符 Minimum character		0.2mm					
支持图文格式 Graphic format supported		BMP,PLT,AI,DXF, etc.					
电源 Supply voltage	AC220V±10%,50Hz/60Hz						
外形尺寸 Overall dimension	600×750×1400mm	600×750×1400mm 600×750×1400mm ^{主机(host)} 650×750×82					
整机重量 Weight	80kg	150kg					
工作环境 Working environment	温度 (Temp):	10~35℃ , 湿度 (Humidity) : 5~85%, 无凝水,无灰尘或灰尘较少	Clean,less dust				
总功率 Total power	1kW						

适用材料 Material

主要用于大部分塑胶及不锈钢、氧化铝、铜等各种合金材料表面打标。 Plastics, Stainless steel, and other metal materials surface marking.



首饰打标 Jewelry marking



电池打标 Battery marking



开关打标



充电器打标 Cellphone power adapter marking



金属打标 Metal marking



电子元件打标 Electron and cell marking



彩色标志打标 colorful marking on mirror SS



氧化铝打黑 Alumina markina





导光板专用激光打点机系列

Light Guide Plate Laser Dotting Machine Series

产品技术亮点 Features

- ◆采用原装进口CO2 激光器,光斑质量好,输出光功率稳定,光功率 宓度均匀:
- ◆配备性能优良的原装进口自动调焦三轴动态扫描系统,整个系统结 构紧凑、坚固耐用,防尘效果较好、能便捷的进行精准安装、抗干 扰能力强,确保了系统在长期工作状态下能高速且稳定的运行;
- ◆ 外光路传输系统的扩束镜及反射镜均为原装进口,整形效果好,透 过及反射率高,光衰极小,稳定性高,确保加工网点分布及大小均
- ◆大理石平台,配有高压旋涡气泵,确保亚克力原材料在平台上吸附 平整,有效克服加工原材料的表面不平带来的不良隐患;
- ◆优良的封闭式设计和流体力学设计,使人体免于受激光辐射影响, 也使加工粉尘有效清除,真正做到环保与安全;
- ◆配备自主研发专业导光板设计软件,可进行任意大小和任意形状的 导光板图形网点设计,操作简单实用,数据处理极快。也可兼容 GTools 导光板专用设计软件,处理速度快,加工效率高,光照度强;
- ◆无需拼接,一次性完成300*300mm/300*600mm/600*600mm /600*1200mm/1200*1200mm不同幅面导光板的制作。



- •Rofin CO2 laser generator with high quality spot and stable power output;
- +High quality triaxial automatic focus scanner, compact structure, durable and free of dust, anti-interference and easy to do precision installation, ensuring extensively high speed and stable working;
- •Reliable and high quality beam expander and reflector with lower light attenuation, guarantee stable laser processing with identical layout and size.
- •Vacuum table and vortex air pump ensure flat work platform for processing material;
- *Superior enclosed and hydromechanics design protects users from radiation, free of dust, very environmental and safety;
- *Self-owned professional design software for guide light plate, easy operation, quick data processing with any shape or size design, as well as compatible with GTools software, quick speed, high efficiency and strong lighting;
- •No need of splicing, processing on light guide plate in the size of 300*300mm/300*600mm/600*600mm/600*1200mm/1200*1200mm etc.

产品技术参数 Specification

型号 Model	工作幅面 Working area	激光功率 Weight	最小线宽 Minimum line width	最小点 Minimum character	工作速度 Speed	外形尺寸 Overall dimension	整机重量 Weight	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
MC-DLG-D	1200×1200mm	250/350W	0.5mm 视幅面而定 Depending on the format	0.3mm	0~15000 mm/s	1700×2670 ×2430mm	≤1200kg	≤12.5kW	AC220V±10%, AC380V±10%, 50Hz/60Hz	温度Temp:5~40°C 湿度Humidity:5~85% 无凝结,无灰尘或灰尘较少 Clean,less dust

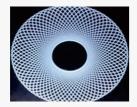
适用材料 Material

主要用于LED平面灯、指示牌、X光阅片灯箱等亚克力/导光板等非金属材料。 Nonmetallic materials like acrylic etc.

经典应用展示 The Samples



导光板打点 Light guide plate dotting



异形导光板打点 Shape light guide plate dotting



平板灯打点



LED灯箱打点 LED lamp dotting

便携式光纤激光打标机系列

Desktop Fiber Laser Marker Series



扫码看视频



产品技术亮点 Features

- ◆高度集成化设计,有效减小了整机体积,并能保证175mm*175mm的 加工幅面,兼容旋转装置;
- ◆配置电动升降和双红光定焦系统,实现了设备在加工过程中的快速 调焦和准确定位,操作简单,有效提高加工的精度和速度;
- ◆全封闭式防护设计,有效防止激光辐射及加工过程中产生的烟尘污 染,配置观察窗和开门保护开关,整体设计全符合CE安全认证标准;
- ◆采用高品质光纤激光器和扫描振镜,功率稳定,聚焦光斑细,打标 速度快,效果好,效率高,能充分满足客户大批量生产需求;
- ◆打标软件功能强大,可兼容、Coreldraw、Photoshop等软件的文 件;支持PLT、Ai、DXF、 BMP、JPG等格式,支持SHX、TTF字库以 及内置多种单线字体库; 支持变量跳号、条形码、二维码打标等。
- •Highly integrated design to reduce the overall dimension, 175mm×175mm large marking area, compatible with mini rotation
- •Electric focusing, double red light locating focus, easy to operate, effectively improve the processing accuracy and speed;
- •Fully enclosed design: prevent the laser radiation and smoke & dust pollution; Observation window and opening door protection switch; Conform to CE safety certification standards;
- •High quality fiber laser generator and scanning galvanometer: stable laser power, small focusing spot, high marking speed, good marking result, efficiency, suitable for mass production;
- *Powerful software: compatible with AutoCAD, CorelDraw, Photoshop, etc.; Support PLT, Ai, DXF, BMP, JPG, etc.; Support SHX, TTF character and various single built-in font library; Support variable number, barcode, 2D barcode, serial port and network communication, scanning gun marking, etc.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	工作速度 Speed	整机重量 Weight	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
MF-P-C	20/30/50W	110×110mm 175×175mm	560×600×540mm	0~7000 /mms	60kg	< 0.6kW	AC220V±10%, 50Hz/60Hz	温度Temp:10~35°C 湿度Humidity:5~85% 无凝结,无灰尘或灰尘较少 Clean less dust

适用材料 Material

主要用于大部分塑料及不锈钢、氧化铝、铜等各种合金材料表面打标。 Plastics, Stainless steel, and other metal materials surface marking.

经典应用展示 The Samples



工艺品个性打标 Metal accessories marking



金属/PVC 名片打标 Metal /PVC business card marking



首饰打标 Jewelry marking



不锈钢餐具打标 Marking of stainless steel tableware





视觉激光打标机系列

Fiber Laser Maker Vision Series



扫码看视频

















产品技术亮点 Features

- ◆采用工业级激光器、高速数字振镜,性能稳定;
- ◆自主研发控制打标软件,维护方便,易操作;
- ◆自主研发强大视觉功能,实现视觉匹配定位、视觉轮廓提边等功能 加工;
- ◆自主研发外同轴视觉系统,使摄像区域与打标区域同框,大大提高 视觉范围和精度;
- ◆不同应用场景模块设计,自由组合,方便生产工艺需求;
- ◆双视觉系统设计,产品位置寻找加工二次定位,提高上料及加工效 率;
- ◆根据精度需求可配置步进、伺服电机;

- •Adopts high-speed galvo scanner with stable performance;
- •Self-developed laser marking software, easy for maintenance and
- •Self-developed powerful vision function, to achieve visual matching positioning and visual contour getting processing;
- •Self-developed external coaxial vision system, auto-matching camera area and marking area, highly improve the vision working area and accuracy;
- •Module design for different application scenarios, free combination, easy for production;
- •Dual vision system design, product positioning, secondary positioning for processing, improving loading and processing efficiency;
- •Servo motor and step motor optional for moving platform.

产品技术参数 Specification

型号 Model	MF-V-A	MF-E-A	MF-M-A
功能特点 Features	高精密X/Y运动模组,双视觉系统设计,双工位加工区,实现加工过程上下料,提高设备加工效率 High-precision X/Y motion module, dual vision system design, dual-station processing area, online loading and unloading process, more efficient	模块化流水线部件,步进送料,放料更容易 Modular components, step motor feeding system, easy for loading	高精密X/Y运动模组,实现大幅面产品 精细加工和载具式多产品定位加工 High-precision X/Y motion module design for large workpiece or multiple- jig positioning processing
激光功率 Laser power		20/30/50/70/100/120W	
工作幅面 Working area		110×110 / 175×175mm	
升降高度 Lifting height		100~500mm(可选optional 800mm)	
最小线宽 Minimum line width		0.03mm	
最小字符 Minimum character		0.2mm	
支持图文格式 Graphic format supported		BMP,PLT,AI,DXF, etc.	
电源 Supply voltage		AC220V±10%,50Hz/60Hz	
外形尺寸 Overall dimension	1650×1350×1950mm	1500×750×1450mm	770×1070×1600mm
CCD视觉范围 CCD visual range	600×600/120×120mm	120×120mm	120×120mm
相机像素 Camera pixel		2000	1
整机重量 Weight	400kg	100kg	230kg
工作环境 Working environment	温度 (Temp): 10~35	5℃ , 湿度 (Humidity) : 5~85%, 无凝水,无灰尘或灰尘轴	交少 Clean,less dust
总功率 Total power	2kW	1kW	2kW

适用材料 Material

主要用于大部分塑料及不锈钢、氧化铝、铜等各种合金材料表面打标。

Plastics, Stainless steel, and other metal materials surface marking.



充电器打标 Cellphone power adapter marking



不锈钢打标 Stainless steel marking



电器元件打标 Electronic component marking



轴承打标 Bearing marking





八工位激光打标机系列

8 Position Laser Marker for Bulb Series









产品技术亮点 Features

- ◆光纤激光器采用高品质光源,光斑质量好,光功率密度均匀,输出光 功率稳定,满足主流的市场应用需求;
- ◆大族粤铭自主品牌的数字式高速扫描振镜 体积小,速度快,稳定性 好,性能达到国际先进水平;
- ◆自主研发控制系统SmartScanner功能强大,性能优良,操作简 便。软件系统长时间保持免费维护及升级,亦可根据客户的特殊要求 进行修改和定制;
- ◆分割四头8工位旋转转盘,既可实现多工位自动旋转切换,也可实现 每个小夹头的旋转打标,在打标的同时可进行人工上下料,有效提升 加工效率;
- ◆配置适合球泡灯灯座固定的专用夹具,也可定制其他不同规格尺寸夹 具,以贴近用户生产现场工艺应用的需求。

- •Adopted fiber laser generator with high-quality light source, good quality light spot, and stable output power, to meet the demands of main market requirement;
- •High-speed digital scanning galvanometer with characteristics of small size, high speed, stable signal transmission etc.; self-owned brand and performance can reach international advanced level;
- •Self-developed control software-Smartscanner, with high performance, easy to operate. Offering long-term service on maintenance, upgrade software for free; and able to be customized;
- •The 8-station rotary table can realize multi-station automatic rotating and switching. It can also realize the rotating and marking of each small clamping head. Loading and unloading the material at the same time down to improve the processing efficiency;
- •Equipped with professional holder suitable for the bulb's foundation, can be customized to meet the requirement of different size and production line.

产品技术参数 Specification

型 무 Model	MF-L-A	MF-L-B
功能特点 Features	八工位工作区配多维旋转,满足灯泡360°打标需求; XY移动平台 区可满足普通平面打标需求。 Equipped with multidimensional rotation in 8 position working area, realize marking from 360 degrees on bulb; XY movable table, marking on flat surface.	自动旋转4*2工位工作台,同时对两个灯头进行打标,实现加工现场的半自动化生产。 Two 4-position table with auto rotation can mark on two bulb at same time, realize semi-automatic in production site.
激光功率 Laser power	20/30	/50W
加工面积 Working area	110×1	10mm
高度方向可调距离 Up-down adjustable distance	0~500mm	0~200mm
前后方向可调距离 Left-right adjustable distance	0~100mm	0~200mm
最小线宽 Minimum line width	0.02	2mm
最小字符 Minimum character	0.2	mm
支持图文格式 Graphic format supported	BMP,PLT,A	I,DXF, etc.
电源 Supply voltage	AC220V±109	6,50Hz/60Hz
外形尺寸 Overall dimension	1100×870×1530mm	900×1070×1300mm
整机重量 Weight	180kg	260kg
工作环境 Working environment	温度 (Temp): 10~35℃ , 湿度 (Humidity) : 5~8:	5%,无凝水,无灰尘或灰尘较少 Clean,less dust
24 Th 171		

适用材料 Material

主要用于生铁、不锈钢、铝合金、锌合金、铜、镀镍、镀锌、氧化铝、塑料(PVC/PC/PU)、ABS料、环氧树脂等。 Iron, stainless steel, aluminum alloy, zinc alloy, copper, nickel, zinc, alumina, plastic (PVC / PC / PU), ABS material, epoxy resin etc.

经典应用展示 The Samples



球泡灯打标(E14)



球泡灯打标(E27) Bulb marking-E27



1.5kW

球泡灯打标(E14)



球泡灯打标(E27) Bulb marking-E27



灯杯打标(GU10)



灯杯打标(GU16) Light cup marking-GU16



灯杯打标(GU10) Light cup marking-GU10



灯杯打标(GU16) Light cup marking-GU16





3D激光打标机系列

3D Laser Marking Machine Series







产品技术亮点 Features

- ◆具备三维曲面立体打标功能,保证在0~150mm高度范围内聚焦光斑 精细, 打标效果一致;
- ◆具备大幅面打标功能 , 最大打标幅面达600mm*600mm, 突破传 统的打标机打标幅面限制;
- ◆采用先进的数字式三轴动态聚焦技术,打标速度快,变焦控制实时性 高,聚焦光斑均匀;
- ◆模块化设计,兼容国内以及国际上主流的激光器,产品适应性强;
- ◆采用大理石工作平台, 具备良好的抗震性以及抗应力性, 平面度 好,稳定性高;
- ◆软件功能强大,可导入主流三维设计软件输出的图形,并能进行简单 的三维图形编辑,具备二维图形转三维功能,操作简单方便。

- •It can mark on 3D curved surface, generate precise laser spot and have uniform marking quality within the scope of 0~100mm height;
- •Equipped with the large-format marking function and the maximum marking area can reach 600*600mm, which is much bigger than traditional I fiber laser marker;
- •Adopted with advanced triaxial digital galvanometer scanner, it can realize fast marking, real-time control of variable focal length and uniform laser spot;
- •Modular design, compatible for the majority of domestic and foreign fiber laser generators and well-adapted;
- •Marble platform adopted, improve the stabilization and antiseismic property of the whole machine;
- •The marking software can import chart exported from the mainstream 3D software, manage 3D graphics edit with simple way and convert 2D graphics to 3D, easy operation.

产品技术参数 Specification

型号 Model	MF-D-A	MUV-D-A				
功能特点 Features	具备三维曲面立体打标功能,保证在0~150mm高度范围内聚焦 光斑精细,打标效果一致。 It can mark on 3D curved surface, generate precise laser spot and have uniform marking quality within the scope of 0~100mm height.	适用材料广,弥补目前广泛采用的红外激光标记加工效果不佳的 缺陷。 The application are widely used to make up for the defects of the infrared laser marking process.				
激光功率 Laser power	20 / 30 / 50W	3 / 5W				
工作幅面 Working area	200×200×80mm / 600×600×150mm	100×100×40mm / 200×200×80mm				
工作速度 Speed	0~700	0mm/s				
电源 Supply voltage	AC220V±10%,50Hz	AC220V±10%,50Hz/60Hz				
外形尺寸 Overall dimension	主机(host): 950×520×1450mm 工作	作台(workbench): 600×500×720mm				
整机重量 Weight	120kg	250kg				
工作环境 Working environment	温度 Temp: 10~35℃, 湿度 Humidity: 5~85%, 无凝水,无灰尘或灰尘较少(Clean,less dust)					
总功率 Total power	1kW	< 0.8kW				

适用材料 Material

主要用于塑料、木制品、橡胶、PVC、生铁、不锈钢、铝镁合金、锌合金、铜、镀镍、镀锌、氧化铝、金、银等。

Plastic, steel, rubber, pvc, stainless steel, aluminum-magnesium alloy, zinc alloy, copper, nickel plating, zinc plating, alumina, gold, silver etc.



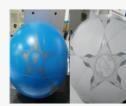
汽车零件打标



水杯3D曲面打标 3D surface marking of water cup



LED灯管打标 LED tube surface marking



足球3D曲面打标 Soccer 3D surface marking



继电器打标



鸡蛋3D曲面打标 Egg 3D surface marking



五金配件打标



鼠标3D曲面打标 Mouse 3D surface marking





全防护多工位光纤激光打标机系列

Full Protection Multi-position optical fiber Laser

Marking Machine Series



产品技术亮点

- ◆采用多工位分度盘工作方式,可配2/4等工位,适应不同产品要求,并且实现 激光打标和上下料操作同时进行,极大提高工作效率;
- ◆打标区域全封闭式环保设计,安全可靠;
- ◆采用电动升降调焦,简便高效,并且可与机械手配套上下料,实现自动化生产
- ◆聚焦光斑小,适用材料广,可实现各种材料超精细打标;
- ◆核心器件采用国外进口配置,性能优良,质量稳定,使用寿命长;
- ◆采用集成式设计,集机器硬件、控制系统与工作平台于一体,占地面积小,整 机操作方便;
- ◆自主研发的打标控制软件,功能强大,界面友好,操作简洁快速,易学易用。

Features

- •The rotary worktable can be 2 or 4 stations, suitable for various products, High efficiency for loading & unloading and laser marking at the same time;
- •Full enclosed working area, safe and reliable;
- •Machine equips with motorized lifting system to achieve autofocus, easy for operation, and can cooperate with robot for loading and unloading to achieve automation production;
- •Fine laser spot, applied to various materials, and make prefect marking quality;
- •Imported core parts, good performance, long term stable running;
- Small space occupation, easy for operation;
- •Self-developed control software, friendly HMI, easy for operation.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	工作速度 Speed	整机重量 Weight	设备功率 Gross power	电源 Supply voltage	工作环境 Working environment
MF-E-B	20/30/ 50/100W	110×110mm 200×200mm 300×300mm	950×1450×1750mm	0~7000mm/s	200kg	1.5kW 不含辅机 auxiliary machine excluded	AC220±10% 50/60Hz	温度Temp: 15~30°C 湿度Humidity: 5~85% 无凝结无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于大部分塑料及不锈钢、氧化铝、铜等各种合金材料表面打标。

Plastics, stainless steel, Alumina and other metal materials surface marking.

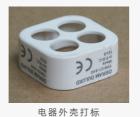
经典应用展示 The Samples



手机外壳打标 Mobile phone shell marking



电路板打标



Electric appliance shell marking

金属U盘面打标

Metal U disk surface marking

紫外激光打标机系列

UV Laser Marking Machine Series



Standard UV laser marking machine

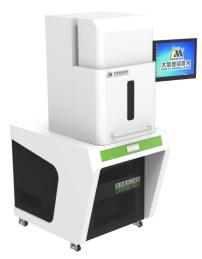






标准版紫外激光打标机(带防护罩)

Standard UV laser marking machine(protective cover)



产品技术亮点 Features

- ◆采用进口紫光激光器,光束质量高,聚焦光斑小,超精细打标,清晰度 ◆Equip with imported UV laser generator to guarantee high-quality laser
- ◆热影响区域极小,避免被加工材料变形、损伤或烧焦,成品率高;
- ◆适用材料广,弥补目前广泛采用的红外激光标记加工效果不佳的缺陷;
- ◆采用数字式高速扫描振镜,体积小,速度快,稳定性极好;
- ◆整机性能稳定,功耗低;
- ◆可选封闭防护设计,有效防止紫外辐射、危害人体健康。

- beam, smaller laser spot, hyperfine marking, and high definition;
- •Extremely small heat-affected zone, almost no thermal effect on the material, which prevents materials from deformation, damage or burning;
- Suitable for large range of material than infrared laser;
- •Imported high speed digital scanning galvanometer enjoys compact volume, high speed and superior stability;
- •The whole machine has stable performance and low power
- •The totally enclosed protection design can effectively prevent ultraviolet radiation which endangers human health.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	最小线宽 Minimum line width	最小字符 Minimum character	工作速度 Speed	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
MUV-E-A	3/5W	100×100mm 200×200mm	650×1000 ×1500mm	200kg	≤0.02mm	0.1mm	0~7000mm/s	1.5kW	220V 50Hz, 10A	温度Temp: 15~35°C 湿度Humidity: 5~85% 无凝结无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于PVC、塑料、皮革、金属、玻璃、液晶屏、薄片陶瓷、单晶硅片、IC晶粒、蓝宝石等材料的精细打标,常用电子行业的精密打标。 Suitable for fine marking of PVC plastics, leather, metal, glass, LCD screen, thin ceramic, monocrystalline silicon wafer, IC grain, sapphire, etc. It is popular for precise marking of electronics industry.



电缆打标 Cable marking



电路板打标 Circuit board marking



镀金件打标



食品包装打标 Food packaging marking







CO2三轴动态激光打标机系列

CO₂ Triaxial Dynamic Laser Marking Machine Series



















产品技术亮点 Features

- 出光功率稳定;
- ◆三轴动态扫描系统,核心器件采用进口配置,操作直观,聚集光斑 小,工作范围大,高速灵活,稳定性好;
- ◆光路腔体采用全封闭式双重防尘设计,有效保护激光器及振镜等核心 光学器件不受污染,使设备工作更稳定,寿命更长;
- ◆打标头可手动调节升降,最大满足800x800mm的加工幅面;
- ◆机身结构设计紧凑,占地面积小,空间利用率高;
- ◆上下双抽风结构,使加工粉尘有效清除,做到环保与安全;
- ◆配备自主研发的SmartScanner专业控制系统,操作简单实用,资 源占用小,数据处理极快。也可兼容导入AutoCAD、CorelDraw等专 用制图软件设计的图形,处理速度快,加工效率高。

- ◆采用原装进口CO2 射频激光器,光斑质量好,光功率密度均匀,输 ◆Original imported CO2 RF laser generator, high quality laser spot with uniform power density and stable output power;
 - •Triaxial dynamic high speed scanning system, imported core component, equipped with digital display focusing function, small gathering spot, large working area, high speed, flexible and good stability;
 - •The light path cavity adopts sealed dual dustproof design, ensure the laser source, galvanometer and other core optical parts work in a clean environment, make the machine work more stable with longer life;
 - •The optical bench can be adjusted manually to meet different processing size requirement, largest working area can reach 600*600mm;
 - •Aluminum frame, compact structure, smaller area occupation and higher space utilization;
 - •The upper and lower double suction structures enable the processing dust to be effectively removed so as to achieve environmental protection and safety;
 - •Smart Scanner professional control system, easy operation, small resource occupation, quick data processing. Compatible with AutoCAD, CorelDraw with high procession efficiency.

产品技术参数 Specification

型号 Model	工作幅面 Working area	外形尺寸 Overall dimension	激光功率 Laser power	工作速度 Speed	最小线宽 Minimum line width	最 小字符 Minimum character	总功率 Gross power	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
MC-D-A	300×300mm - 600×600mm	1300×1600×1800mm	180W				6kW	450kg		温度Temp:
MC-D-B	300×300mm	1200×1420×2200mm	180/250/350W	0~7000 mm/s	0.2mm 视幅面而定 Depending on the format	2mm	6/8/10kW	800kg	220-240V 50/60Hz	15~35°C 湿度Humidity: 5~85% 无凝结,无灰尘 或灰尘较少
MC-D-C	800×800mm	1300×2200×2200mm	180/250/350W				6/8/9kW	600kg		Clean,less dust

适用材料 Material

主要用于贺卡、服装辅料、制鞋、皮革、橡胶、木板、竹制品、有机玻璃、瓷砖、塑料、大理石、玉石、水晶、布料等非金属材料。 Nonmetal material like leather, cloth, wood, bamboo product, organic glass, ceramics, marble, jade, crystal, cloth etc.



贺卡打标 Greeting cards marking



皮革雕花 Leather marking and punching



大理石打标



鞋面镂空打孔 Vamp hollow



服装辅料打标



装饰木板雕花 Decorative wood carvina



反光材料打标 Marking of reflective materials



鞋底打标 Bottom marking of shoes







高功率三轴动态CO₂激光打标机系列

Large Format Triaxial Dynamic CO₂ Laser Marking Machine Series



产品技术亮点 Features

- ◆原装进口CO2 射频激光器,光斑质量好,激光功率密度均匀,输出激
- ◆三轴动态打标系统,能进行大范围调整的动态聚焦扫描,对不同扫描 范围的动态轴位移量进行自动校准、标定,具有操作快捷灵活的特点;
- ◆打标头电动升降调节(以适合不同的打标幅面), 焦距调节更快速准确;
- ◆光路腔体采用全封闭式双重防尘设计,有效保护激光器及振镜等核心 光学器件不受污染, 使设备工作更稳定, 寿命更长;
- ◆优良的封闭式设计和流体力学设计,使人体免于受激光辐射影响,也 使加工粉尘有效清除,真正做到环保与安全;
- ◆使用工业级精密温控激光冷水机,有效保证激光器输出功率稳定;原 装进口振镜电机及驱动部件,充分考虑了其散热问题,确保了长期工作 状态下的系统稳定性;
- ◆SmartScanner软件功能强大,支持win10操作平台,人性化操作设 计,开放的多语言支持;兼容Coreldraw、AutoCAD、PhotoShop等 专业作图软件的输出文件;支持plt、dxf、bmp、jpg、ai等格式文件 导入;软件操作简单直观,数据处理快速,加工效率更高。

- Original Germany imported CO2 RF laser generator: good spot quality, uniform laser power density, stable output laser power;
- •Triaxial dynamic marking system can carry out the dynamic focusing scanning of large-scale adjustment, and the dynamic shaft displacement of different scanning ranges can be calibrated automatically. Easy and flexible to operate;
- •The optical fixture can be adjusted for different kinds of marking area. With measuring scale and LED digital display, the focal length adjustment is more
- •The optical cavity is designed with a dual dustproof design, which protects the core optical devices such as laser generator and galvanometric scanner from pollution, and keeps the equipment more stable and longer life;
- ◆Excellent closed-end design and fluid mechanics design to protect the human body from the laser radiation, also effectively clean the dust, environmental protection and safety;
- •Using industrial-grade precision temperature control laser chiller to ensure the output power of the laser is stable. The original imported motor of galvanometric scanner and the drive parts, fully consider its heat dissipation problem and ensure the stability of the system under the long working
- ◆Powerful Smartscanner supports windows xp/win7 operating platform, user-friendly design, multi-language support function; Compatible with CorelDRAW, AutoCAD, Photoshop and other professional software output file; PLT, DXF, BMP, JPG, AI format file; Software operation is simple and intuitive, fast data processing, high processing efficiency.

产品技术参数 Specification

型 号 Model	MC-D-D 高功率CO₂激光打标机 MC-D-D High-power CO₂ Laser Marking Machine	MC-DH-D移动平台CO₂激光打标机 MC-DH-D Laser Marking Machine with shuttle
功能特点 Features	全封闭式防护设计,能支持1200mm*1200mm的打标幅面。 Full enclosed design, Max marking area: 1200mm*1200mm.	全自动交换式的高平整度真空吸附平台,确保原材料在平台上吸附平整,实现激光加工、上料、下料的同步进行。 Fully automatic exchangeable vacuum adsorption platform ensures the raw material is adsorbed on the platform to realize the synchronization of processing, loading, and unloading.
激光功率 Laser power	180/250	0/350W
工作幅面 Working area	1200×1200mm	1200×2400mm
升降高度 Lifting height	800~13	300mm
最 小 线宽 Minimum line width	0.5/0	.7mm
最小字符 Minimum character	2п	nm
支持图文格式 Graphic format supported	BMP,PLT,A	ıl,DXF, etc.
电源 Supply voltage	AC220V±10%, AC380V±10%	6(冷水机 Chiller), 50Hz/60Hz
外形尺寸 Overall dimension	1700×2670×2430mm	4000×2670×2430mm
整机重量 Weight	700kg	1150kg
工作环境 Working environment	温度 (Temp): 10~35℃ , 湿度 (Humidity) : 5~8:	5%, 无凝水,无灰尘或灰尘较少 Clean,less dust
总功率 Total power	6/14.	.5kW

适用材料 Material

主要用于天然及人造(化纤)材质的织物面料,真皮及人造革。

All kinds of textile fabrics, leather, PU, PVC materials.



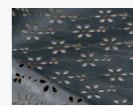
皮革仿真激光印花



窗帘雕花 Curtain carving



牛仔布雕花



大幅面皮革雕花 Leather laser carving



瑜伽垫雕花



大幅面皮革雕花 Leather laser carving



瑜伽垫雕花 Yoga mat carving



大幅面皮革雕花 Leather laser carving





全防护紫外激光打标机系列

Full Protection UV Laser Marking Machine Series













产品技术亮点 Features

- ◆采用多工位分度盘工作方式,可配2/4等工位,适应不同产品要求,并且 ◆The rotary worktable can be 2 or 4 stations, suitable for various 实现激光打标和上下料操作同时进行,极大提高工作效率;
- ◆打标区域全封闭式环保设计,安全可靠;
- ◆采用电动升降调焦,简便高效,并且可与机械手配套上下料,实现自动 化生产需求;
- ◆聚焦光斑小,适用材料广,可实现各种材料超精细打标;
- ◆核心器件采用国外进口配置,性能优良,质量稳定,使用寿命长;
- ◆采用集成式设计,集机器硬件、控制系统与工作平台于一体,占地面积
- ◆自主研发的打标控制软件,功能强大,界面友好,操作简洁快速,易学 易用。
- products, High efficiency for loading & unloading and laser marking at the same time:
- •Full enclosed working area, safe and reliable;

扫码看视频

- •Machine equips with motorized lifting system to achieve autofocus, easy for operation, and can cooperate with robot for loading and unloading to achieve automation production;
- •Fine laser spot, applied to various materials, and make prefect marking
- •Imported core parts, good performance, long term stable running;
- Small space occupation, easy for operation;
- Self-developed control software, friendly HMI, easy for operation.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	重复定位精度 Repeated positioning accuracy	工作速度 Speed	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
MUV-B-A	Z/5/10/15W/	100×100mm	750×1200×1950mm	250kg	±0.005mm	0~8000mm/s	1.6kW	AC220±10%	温度Temp: 15~35°C 湿度Humidity: 5~85%
MUV-B-B	3/5/10/15W 150×150m B-B 200×200n		820×1600×1800mm	300kg	±0.00311111	0~7000mm/s	1.08.00	50/60Hz	无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于大部分塑料及不锈钢、氧化铝、铜等各种合金材料表面打标。

Plastics, stainless steel, Alumina and other metal materials surface marking.

经典应用展示 The Samples



手机外壳打标 Mobile phone shell marking



吹风机打标

Hair dryer marking



Charger marking

R331604A/S7-349

陶瓷打标 Ceramic marking

CO2激光打标机系列

Co₂ Laser Marking Machine Series





产品技术亮点 Features

- 足主流的市场应用需求;
- ◆数字式高速扫描振镜,速度快,稳定性极好,性能达到国际先进水平;
- ◆控制主板及上位软件能根据不同工艺作多种数据优化处理,支持多国语 言一键切换,支持多达256个颜色图层管理等功能,满足市场大部分行业
- ◆分体式机架,独立操作台,结构设计紧凑,摆放自由灵活,有效节省用 户生产现场的空间;
- ◆光路系统采用双层密封结构,防止粉尘进入光路腔体,提高核心器件的 使用寿命与使用效率。
- ◆采用射频激光器,光斑质量好,光功率密度均匀,输出光功率稳定,满 ◆Adopts laser generator with good quality laser beam, uniform laser power density and stable laser power output which can meet the demand of most industry application in market;
 - •Digital high speed scanning galvanometer, fast speed, stable quality and performance can reach international advanced level;
 - •Core Controller with completed function and software .The powerful control system can optimize data according to different application, support multiple languages convert and 256 layers management;
 - •All-in-one frame, independent operation console, compact design, easy to be placed anywhere and save space;
 - •The inner of the light path system adopts a sleeve type seal structure to prevent dust entering, which improves the life and the efficiency of the core device.

产品技术参数 Specification

的应用工艺需求;

型号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	总功率 Gross power	最小线宽 Minimum line width	最小字符 Minimum character	工作速度 Speed	电源 Supply voltage	工作环境 Working environment
MC-E-A	30W 60W	110×110mm 175×175mm	1300×1100×1400mm 1300×1100×1400mm	141kg 146kg	< 1.75kW < 2.05kW			0~5000mm/s		温度Temp: 10~35°C 湿度Humidity:
	100W	300×300mm	1300×1800×1400mm	170kg	5.9kW	0.1mm	1.5mm	0~7000mm/s	AC220±10% 50Hz/60Hz	5~85% 无凝结,无灰尘
MC-E-B	15/30W	110×110mm 175×175mm	610×900×1500mm	50kg	< 1.2kW			(选配进口配件) Imported galvanometer	5UHZ/6UHZ	或灰尘较少 Clean,less dust

适用材料 Material

主要用于大部分木质材料,塑胶、纸质材料打标。 Wood, plastic and paper.



木制品打标 Wood products marking



贺卡打标 Greeting card engraving



皮革打标 Leather marking



双色板铭牌打标 Double color plate nameplate marking







CO2商用激光打标机系列

Co₂ Laser Elf





产品技术亮点

- ◆配备自主研发的SmartScanner专业控制系统,兼容AutoCAD、CorelDraw等专业 制图软件图形的导入,处理速度快;
- ◆采用人性化极简设计,配以摄像头及多种传感器实现多种智能辅助功能,做到免培 训免安装免维护;
- ◆人机界面友好智能,具备远程诊断、升级和维护,具备数据加密与隐私安全保护;
- ◆外观设计简洁大方,占地面积不到1平米,非常适合商业门店或个人家庭使用;
- ◆工作台300×300mm打标幅面,采用按键电动升降,满足250mm产品高度调节;
- ◆内置烟尘净化器,做到符合国家环保要求的室内低污染排放;
- ◆双红光电动调焦定位,支持自动对焦功能;
- ◆具备开门保护与自动控制门锁功能的全封闭外罩,内置烟尘净化器,达到安全的 1级防护标准,符合CE及FDA认证要求的设计.

Features

- •Equipped with the self-developed professional control system SmartScanner, it has high processing speed, compatible with professional graphics software such as AutoCAD, CorelDraw,
- ◆Humanized design, equipped with camera and multiple sensors to realize multiple intelligent auxiliary functions, training-free and simple to use; •Friendly HMI, with remote diagnosis, upgrades and maintenance functions, with data encryption and privacy protection.
- •Small floor space, need only less than 1 Sqm, targets for DIY maker or gift shop;
- •300*300mm working area, electronic lifting for 250mm height adjustment;
- •Air filter build-in design comply with National Environmental Protection Requirements of indoor low pollution emissions
- •Two red pointers for autofocus;
- •Fully enclosed cover with sensor protection and automatically control cover lock, air filter build-in, achieving the safe class 1 protection standard and according with CE and FDA certification.

产品技术参数 Specification

型号 Model	工作范围 Cutting range	激光功率 Weight	最小线宽 Minimum line width	最小字符 Minimum character	工作速度 Speed	外形尺寸 Overall dimension	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
DMC-B-A	300×300mm	15/30W	0.2mm	2mm	0~12000 mm/s	450×750×1800mm	150kg	110V/220V/ 50/60Hz	温度Temp:10~35°C 湿度Humidity:5~85% 无凝结,无灰尘或灰尘较少 Clean,less dust

适用材料 Material

主要用于服装、鞋材、工艺品等商用品DIY个性打标。

This model is recommended to be used in garment, footwear, handicraft for DIY or customized design.

经典应用展示 The Samples



木制品雕花 Wood engraving



贺卡雕花 Greeting card engraving



鞋面打标 Upper marking



内衣印花 Underwear printing

智能光纤激光打标机系列

Fiber Laser Marking Machine





产品技术亮点 Features

- ◆采用领先的三轴动态聚焦技术,实现平面及3D曲面的大幅面激光打标;
- ◆设备配有流水线组件,实现产品的在线式飞行打标功能,提高激光加
- ◆模块化设计,方便拆分运输和转移,部分功能可自由选配,使产品升 级和维护更加简单;
- ◆自主研发的打标软件系统,支持多国语言切换、多种图形格式文件导 入、支持图形绘制及编辑,功能强大,界面友好,操作简洁快速,易
- ◆支持智能生产总线对接,包括客户的MES系统、产品追溯系统等。

- •The advanced 3-axis dynamic focusing technology is adopted, enabling flat laser marking & large-format 3D marking.
- •Streamline components are equipped for the fly marking function on the streamline, improving the working efficiency.
- •Module design which is easy to disassemble and assemble for machine position changing. Some functions are on option for product upgrading and easier maintenance.
- •Self-developed laser marking system with user-friendly HMI supports multiple language usage, multiple file format input, graphic drawing and editing. Easy to learn and operate.
- ◆Compatible with smart production, such as MES system and product tracking system

产品技术参数 Specification

型 号 Model	激光功率 Laser power	工作幅面 Working area	平均光斑直径 Average spot diameter	最小字符 Minimum character	打标速度 Speed	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
IMF-B-A	20~50W	200×200×60mm 300×300mm×120mm	32.8um 45.1um	0.3mm	7000mm/s	< 0.5kW	AC220V/50Hz	温度Temp: 5~35°C 湿度Humidity: ≤80% 无结露Clean

适用材料 Material

主要用于汽车、3C电子等高端制造业的2D、3D、深度雕刻及大幅面激光标记应用。

Suitable for the application of 2D/3D/deep carving/Large-format marking in the high-end industries such as Automobile & 3C, etc.



梯形激光打标 Trapezoidal laser marking



金属汽车配件激光打标 Auto parts laser Marking



曲面激光打标 3D Laser marking



3 D激光打标 3D laser marking



大幅面真皮激光打标机系列

Large Surface Leather Laser Marking Machine





产品技术亮点 Features

- ◆全封闭的外观设计,安全、环保,人性化操作平台,方便、简单;
- ◆整体主体机架采用方通钢结构焊接而成,失效处理,整体外观美观大 方、稳定性高;
- ◆左右运动工作台采用进口传动部件、导轨及伺服电机组成的运动系 统,运行平稳、大大提高拼接精度及稳定性;
- ◆原厂进口二氧化碳激光发生器,光斑质量好,输出功率稳定,核心部 件进口,性能稳定、使用寿命长;
- ◆智能独立抄版系统,分辨出异性皮革的瑕疵、漏洞,多余图形分割处 理,大大提高了工作效率及工艺效果;
- ◆智能抄版系统实现了物联网识别控制,N台打标机可共用一台抄版 机,大大减低了购买成本;
- ◆模块化设计,方便运输,实现部分功能的自由选配及客户不同需求的 定制;

- •Fully enclosed design, safe, environmental protection, humanized operating platform, convenient, simple to operate;
- •The whole body frame is made of welded steel structure, with artificial aging treatment, nice and simple overall appearance, with sound stability;
- •The sliding table adopts the motion system composed of imported drive parts, guide rail and servo motor, which runs smoothly and greatly improves the splicing accuracy and stability;
- •Imported Co2 laser source, good light spot quality, stable output power; Imported core components, stable performance, long service life;
- •Intelligent independent board copy system, distinguish the defect of irregular leather, hole. Redundant graphics segmentation processing greatly improves the efficiency and process effect;
- •The intelligent board copy system realizes the identification and control of the Internet of things, and Multiple marking machines can share one board copy machine, greatly reducing the purchase cost;
- •Modular design, convenient transportation, the realization of the some functions free selection and customization of different customer needs.

产品技术参数 Specification

型 号	激光功率	工作幅面	外形尺寸	整机重量	加工效率	总功率	电源	工作环境
Model	Laser power	Working area	Overall dimension	Weight	Machining efficiency	Gross power	Supply voltage	Working environment
MC-DHT-A	350W×2 600W×2	1400×2700mm	6500×1900×3500mm	2000kg	10~15min/PCS	18kW 24kW	380V,50Hz	温度Temp:20~35°C 湿度Humidity:5~80% 无凝结,无灰尘或灰尘较少 Clean,less dust

适用材料 Material

主要用于天然及人造(化纤)材质的织物面料,真皮及人造革。 All kinds of textile fabrics, leather, PU, PVC materials,

经典应用展示 The Samples







大幅面皮革激光镂空 Leather laser hollowing out



大幅面皮革激光雕花 Leather laser carving



大幅面皮革激光雕花

大幅面无缝拼接飞行激光印花机系列

Large Format Seamless Splice Laser Fly Marking Series



产品技术亮点 Features

- ◆输送线在运送材料的过程中,控制系统通过对激光器出光的控制、扫 描头运动图形的轨迹及输送线运动速度的运算,实现1800mm*无限长 的大幅面飞行追踪激光印花;
- ◆自动收放卷功能:模块化设计的自动化收放卷系统,整个加工过程只需 操作人员看管,实现一人多机的工业4.0思想,大大提高产品加工效率;
- ◆纠编系统:设备在自动收放料的运动过程中,通过纠偏系统对材料运 动时产生的偏移进行飞行矫正,实现高精度飞行图形拼接精度;
- ◆计米功能: 打标完成后, 通过计米器能准确计算出整卷加工材料的长 度,整合了量布机的功能,有效减少工厂增加卷材米数造成的利润流失;
- ◆输送网带:采用定制不锈钢冲孔链板输送带配合流体力学分析吸附结 构组成的输送系统,吸附力大,运行平稳。

- During the conveyor movement, the control system will control the laser head, camera scanning and conveyor speed to achieve 1800 mm X unlimited length large format fly laser marking;
- *Automatic feeding and adjusting/correction Function: Modular design of automatic feeding and adjusting/correction, only need one operator to watch the whole process. One person can operate multi-machines, greatly improve the product processing efficiency;
- •Correcting Deviation System: In the process of automatic feeding, correct the deviation of the material during the movement, and realize the precise graphic joining;
- •Metering Function: After marking, the meter can accurately calculate the length of the entire processed material, effectively reducing the waste;
- •Conveyor: Adsorption structure conveyor composed of stainless steel chains, adsorption force is large and the operation is stable.

产品技术参数 Specification

型 号	激光功率	工作幅面	外形尺寸	整机重量	工作速度	电源	工作环境
Model	Laser power	Working area	Overall dimension	Weight	Speed	Supply voltage	Working environment
MC-DF-A	350/600W	1400~1800mm×无限长 Infinite length	7200×4000×3250mm	1800kg	0~30m/min	380V,50Hz	温度Temp:20~35°C 湿度Humidity:5~80% 无凝结,无灰尘或灰尘较少 Clean,less dust

适用材料 Material

主要用于天然及人造(化纤)材质的织物面料、真皮、人造革、地毯及绒布。 All kinds of textile fabrics, leather, PU, PVC materials.



牛仔布印花



牛仔布印花 Denim printing



面料布印花 Fabric printing



皮革雕花 Leather engraving





牛仔激光洗水机系列

Denim Laser Machine





产品技术亮点 Features

- ◆安全环保的全封闭的外观设计;人性化操作平台,方便、简单;
- ◆双交换互动式送料工作台,两组运动系统实现互换式送料,上下料不停 机,大大提高设备利用率和工作效率;
- ◆高性能射频二氧化碳激光发生器,光斑质量好,输出功率稳定,性能稳 定、使用寿命长;
- ◆自主研发投影对位系统,具备投影图像的偏差校正功能,操作简单,对
- ◆模块化设计,部分功能可自由选配,也可以根据客户不同需求进行定制 与升级服务。

- •Fully enclosed design and user-friendly panel, easy to operate;
- •Two independent exchanging interactive feeding units, interchangeable feeding through two motion systems, no-stop of loading and unloading, to improve the utilization and efficiency;
- •High-performance CO2 RF laser generator has higher quality laser spot, stable laser power output and performance, enjoys longer serving life;
- •Self-developed projection system can correct the deviation of projection image, easy for operation and alignment;
- •Modular design and some functions are optional based on customized

产品技术参数 Specification

型号 Model	激光功率 Laser power	加工幅面 Working area	外形尺寸 Overall dimension	整机重量 Weight	重复定位精度 Repeated positioning accuracy	打标速度 Speed	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
MC-DJ-B	350/600W	1300×600mm (交互式平台) Interactive platform	3130×2100×2840mm	1500kg	±0.5mm	0~7000mm/s	7~12kW	AC380±10%	温度Temp: 10~30°C 湿度Humidity:
MC-DJ-C	350/600W	1500×1500mm (固定工作台) Fixed workbench	3000×1600×2800mm	1000kg	±0.5IIIII	0.47000111111/5	7~12KVV	50/60Hz	5~65% 不结露 No condensation

适用材料 Material

主要用于牛仔皮革。 For denim leather.

经典应用展示 The Samples





牛仔马骝激光加工 Denim Laser Processing whisker Denim Laser Processing monkey wash Denim Laser Processing whisker



牛仔裤激光镂空



激光破洞牛仔裤 Laser ripped jeans

全自动激光模切机系列

Automatic Laser Die-cutting Machine





产品技术亮点 Features

- ◆采用原装进口的CO₂射频激光器,光斑质量好,光功率密度均匀;输 出光功率稳定;
- ◆三轴动态扫描系统,核心器件采用进口配置。操作性直观,聚集光斑 小,工作范围大,高速灵活,稳定性好;
- ◆光路腔体采用全封闭式双重防尘设计,有效保护激光器及振镜等核心 光学器件不受污染,使设备工作更稳定,寿命更长;
- ◆打标头高度可调节,满足最大600mm*600mm的加工幅面;
- ◆上下双抽风系统,使加工粉尘有效清除,做到环保与安全;
- ◆全自动化覆卷系统采用专业张力控制器及伺服电机组成运动控制系统 确保材料收放同步,运行精度小于0.1mm;
- ◆选配视觉对位及飞行打标功能;
- ◆配备自主研发的SmartScanner专业控制系统,可兼容导入 AutoCAD、CorelDraw等专业制图软件设计的图形,处理速度快, 加工效率高。

- Original imported RF metal laser tube, with outstanding beam quality;
- Dynamic 3-axis galvo system, core parts imported: easy operation, small focus dot size, large working area, high flexibility and good stability;
- *Dual Dust-proof Design for optical cavity, laser source and galvoscanner, ensure long term stable performance;
- •Galvo head is adjustable to match maximum 600*600mm working area;
- •Dual-extraction design, to fast remove powders during the processing;
- •Automatic roll feeder to ensure the material roll to roll match accuracy close to 0.1mm;
- •Fly marking and vision cut function are optional;
- *Self-developed professional software-SmartScanner, Compatible for AutoCAD and CorelDraw files, high-speed image processing guarantee the high processing efficiency.

产品技术参数 Specification

型号 Model	激光功率 Laser power	工作范围 Cutting range	最小线宽 Minimum line width	最小字符 Minimum character	外形尺寸 Overall dimension	整机重量 Weight	工作速度 Speed	电源 Supply voltage	工作环境 Working environment
FC600-B-A	180/250/350W 可选Optional	300×300mm 600×600mm	0.2mm	2mm	1500×2400×2200mm	650kg	0~7000mm/s	AC220V/10A ±5%	温度Temp:10~30°C 湿度Humidity:5~85% 无凝结,无灰尘或灰尘较少 Clean less dust

适用材料 Material

主要用于反光材料、PET等柔性薄膜材料加工。

Mainly used for bonding film, PET and other flexible film processing.



反光材料切割 Reflective material cutting



不干胶激光半切 Flexible reflective material



反光材料切割 Reflective material cutting



反光膜半切 Reflective film cutting





全自动鞋底喷胶机系列

Automatic Glue Sprayer







产品技术亮点 Features

- ◆原装进口高精度3D激光扫描系统,精确快速扫描鞋底三维尺寸;
- ◆自主研发鞋底喷胶软件及专用控制器,能根据鞋底尺寸和喷胶参数 自动生成喷胶路径,喷胶路径免编程无需人工干预;
- ◆软件操作简单,不同尺码或相似鞋底均可使用同一套参数进行智能 匹配;
- ◆两台5轴机器手协同作业,生产效率可达240双/小时;
- ◆具备紫外检测及胶水激活固化功能,确保喷胶质量;
- ◆具备喷胶参数设置易学易用、喷头不易堵塞、传送机构积胶易清理 等人性化设计;
- ◆根据生产需求,支持上下料接口自动化功能定制、生产管理功能定 制MES系统接口开发定制等功能。

- •Imported high accuracy 3D laser scanning system, fast get sole
- •Self-developed software, automatic glue spraying path according to sole dimension, no need manual operation for this step;
- •Size smart match function available;
- •Units 5-axis robots collaborate, achieve 240 pairs/h productivity;
- •UV detector and glue curing function is used to ensure the glue sprayer quality;
- •User friendly design: easy operation, sprinkler is not easily blocked, wasted glue is easy for cleaning;
- •Loading and unloading is customized, Production management and MES interface available for customization.

应用流程展示 Process Show

将需要加工的鞋底放置入口框架 put the sole in the jig accordingl



软件根据扫描数据自动生成各项 鞋底喷胶参数

3D鞋底扫描自动检测轮廓,精 确采集尺寸数据



两台精密机械手协同作业,各自 负责左右鞋底喷胶



つる 数据传输

将扫描后的尺寸数据上传至大族 粤铭自主研发鞋底喷胶专用软件



根据生产需求,可支持上下料接 口自动化功能







产品技术参数 Specification

	型 号 Model	轮廓检测 Contour detection	喷胶循环时间 Spray cycle time	外形尺寸 Overall dimension	传送带速度 Conveyor speed	气源要求 Air supply requirements	整机重量 Weight	总功率 Gross power	电源 Supply voltage	工作环境 Working environment
A	MS-R5-FB	3D激光扫描 (3D laser scanning)	<10s/双	2560×1630×1500mm	0~300 /mms	≥0.4MPa	1000kg	3kW	220V/50Hz	温度:0~45°C 湿度:≤80% 无凝结无灰尘 或灰尘较少 Temp:0~45°C Humidity:80% Clean.less dust

适用材料 Material

主要用于制鞋行业中底或大底的喷胶工艺。

It is mainly used for the spraying process of midsole or outsole in the shoe industry.

经典应用展示 The Samples



鞋底喷胶(一) Shoe sole spraying (1)



鞋底喷胶(二) Shoe sole spraying (2)



鞋底喷胶(三) Shoe sole spraying (3)



鞋底喷胶(四) Shoe sole spraying (3)





激光喷码机系列

Laser Marking Machine Series





产品技术亮点 Features

- ◆性能稳定:采用工业级高性能激光器、高速数字振镜,嵌入式飞行 打标控制器,系统集成高,功耗小,结构紧凑,性能稳定;
- ◆操作简便: 系统采用触摸屏, 人机界面友好, 操作简洁快速, 容易 上手;
- ◆占用空间小:模块化设计,分离式的电源箱与升降架设计,使设备 更加灵活, 升降架可进行上下、前后、俯仰角度调节, 轻松适应不 同的生产线;
- ◆支持DXF、PLT矢量和图片格式导入;支持点阵字和TTF字体以及自 主开发字体; 支持超长打标、管材分段触发和各种格式条形码及二 维码飞行打标;支持多种校正方式;支持多种漏打、报警等I/O辅助 功能;支持自动生成日期码、时间码和序列号,支持自动跳号等功 能。满足不同行业客户需求。
- •Stable performance: High speed digital galvo scanner, industrial CO₂ laser source, embedded flying marking controller, high intergradation, more compacted design, less power consumption and stable performance;
- •Easy operation: touch screen with friendly HMI, simple and easy operation process;
- •Small space: module design, separate cabinet and lifting system, lifter is flexible to adopts Different production lines
- •Powerful functions: Support DXF, PLT vector graphics, bitmap fonts, TTF, DIY fonts and photos input, Support extra-long distance marking, tubes segment marking and bar code, QR code fly marking; support multiple correction modes, letter missing alarm; generate date code, time code, serial number, skipping marking automatically, to meet different industries requirement.

产品技术参数 Specification

型 号 Model	MC-B-A	MF-B-A	MUV-A-A
激光功率 Laser power	15 / 30W	20 / 30 / 50 / 120W	3/5/10/15W
工作幅面 Working area	70×70/110×110/175×175mm	70×70/110×110/175×175mm	100×100/150×150/300×300mm
最小线宽 Minimum line width	0.2mm	0.05mm	0.02mm
最小字符 Minimum character	1.5mm	0.5mm	0.2mm
工作距离 Working distance		120 / 188 / 280mm	
外形尺寸 Overall dimension	180×500×320mm (电控箱Power box) 500×1080×1500mm (升降架Lifter)	450×210×380mm (电控箱Power box) 730×450×1350mm (升降架Lifter)	570×740×1200mm (电控箱Power box) 380×610×1420mm (升降架Lifter)
整机重量 Weight	50kg	40kg	70kg
电源 Supply voltage		AC220V±10%, 50/60Hz	
工作环境 Working environment	温度Temp: 5~35℃	, 湿度Humidity: 5~85%, 无凝水,无灰尘或灰尘较	少 Clean,less dust
总功率 Total power	1.0kW	0.8kW	1.6kW

适用材料 Material

主要用于包装、食品、药品、化妆品、五金行业。

Packaging, food, medicine, cosmetics, hardware industry.



烟盒打标 Cigarette package laser marking



充电器打标 Charger marking



食品袋打标 Food bag marking



饮料瓶底打标 Beverage bottle bottom marking



无纺布口罩打标 Mask Marking



电线电缆打标 Wire & Cable marking



铝型材打标



电器外壳打标 Electric appliance housing





PCB专用激光雕码机系列

PCB Laser Engraving Machine Series





产品技术亮点 Features

- ◆高性能进口CO2/紫外激光器,标刻质量好,加工速度快,产能高;
- ◆数字式高速扫描振镜,体积小,速度快,可抵抗较强的电磁干扰及地 面振动,稳定性高;
- ◆全封闭式设计机柜及高精密龙门铣加工机床,安全系数、安装基准精 度及稳定性高;
- ◆内置翻板机构,实现双面打标,选用高精密滚珠花键,确保翻板机构 对基板无应力;
- ◆传动结构采用高精密直线导轨、丝杆组成运动结构,运行稳定、精度 高、使用寿命长;
- ◆驱动电机采用进口闭环伺服控制系统,搭载专业运动控制系统,重复 定位精度达±0.02mm以内;
- •Imported high-performance CO2/UV laser source with good marking quality, fast processing speed and high productivity;
- Digital high-speed scanning galvanometer, small size, fast speed, can resist strong electromagnetic interference and ground vibration, high stability;
- •Fully enclosed design cabinet and high-precision gantry milling machine, with high safety factor, installation reference accuracy
- •The built-in plate flapping mechanism can realize double-sided marking, and the high-precision ball spline is selected to ensure that the plate flapping mechanism has no stress on the substrate;
- •The transmission structure adopts a high-precision linear guide rail and a ball screw to form a motion structure, which is stable in operation, high in accuracy and long in service life;
- •The drive motor adopts an imported closed-loop servo control system, equipped with a professional motion control system, and the repeat positioning accuracy is within 0.02mm;

- ◆设备操作简单易学,配备SOP操作指引及基板智能拼图功能,可在3-4分钟 内实现新材料建档;
- ◆高精度视觉定位配类同轴视觉系统,自动扫码上传,减少运动动作,确保 基板高质、高效加工;
- ◆大幅面CCD视觉拼板技术, 所见即所得, 使图形编辑更简单、直观;
- ◆设备工业4.0智能化设计,可根据需求进行在线和离线式MES系统对接,还 可嵌入SMT流水线;
- ◆具备丰富跳号设置、中断工单、插入工单、继续上一工单等丰富功能,满 足各类生产需求;
- ◆具备智能防呆、多Mark点定位及自动报告警示功能,以防错加工、误加 工,重复雕刻。
- •The operation of the equipment is simple and easy to learn, equipped with SOP operation guidelines and intelligent puzzle function, which can realize the creation of new materials in 3-4 minutes;
- •High-precision vision positioning with coaxial vision system, automatic scanning and loading, reducing motion actions, ensuring high-quality and efficient processing;
- •Large-format CCD visual puzzle technology, what you see is what you get, making graphic editing easier and more intuitive;
- •The intelligent design of the equipment industry 4.0 can connect online and offline MES systems according to the needs, and can also be embedded in the SMT assembly line;
- •It has rich functions such as setting skipping numbers, interrupting work orders, inserting work orders, and continuing to the previous work order to meet various production needs;
- •Multi-Mark point positioning and automatic report warning function to prevent wrong processing, wrong processing, and repeated

产品技术参数 Specification

型号 Model	PM11-B	PM11R-B	PM12-B					
PCB/PCA尺寸 PCB/PCA size	65×50mm~480×510mm	65×50mm~400×450mm	65×50mm~300×300mm					
PCB厚度 PCB thickness		0.5~5mm						
雕码尺寸 Code size		2~20mm						
重复定位精度 Repeated positioning accuracy		±0.02mm						
PCBA通过高度 PCBA through height		UP: 25mm DOWN: 25mm						
工作方式 Working mode		在线式/离线式 Online/Offline						
外形尺寸 Overall dimension		1000×1600×1600mm						
整机重量 Weight	1000kg	1000kg	1200kg					
电源 Supply voltage	AC220V, 50/60Hz							
工作环境 Working environment	温度Temp: 15~30℃, 湿度Humidity: 5~85%, 无凝水,无灰尘或灰尘较少 Clean,less dust							
设备功率 Gross power	≤4kW	≤4kW	≤7.5kW					

适用材料 Material

主要用于PCB/PCBA/FPC/芯片等。 PCB/PCBA/FPC/ chip, etc.



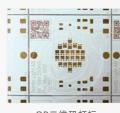
PCB芯片打标 Greeting card engraving



PCB序列号打标 PCB serial number marking



PCB上的金属外壳打标 Metal casing marking on PCB



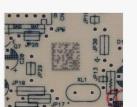
QR二维码打标 OR code markina



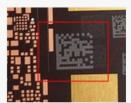
绿色PCB DM打标 Green PCB DM code



PCB条形码打标 PCB barcode markina



黄色PCB / Fr4打标 Yellow PCB/FR4 marking



黑色PCB DM打标 DM marking for black PCB



标签激光打标机系列

Label Laser Marking Machine Series





产品技术亮点 Features

- ◆卷对卷自动上下料,满、缺料自动报警,打标速度可调,长时间运行 过程无累计误差,实现产品的自动化加工;
- ◆可增加视觉定位加工和传感器定位加工,不影响加工效率,打标精度
- ◆核心器件可选用国外进口配置,性能优良,质量稳定,使用寿命长;
- ◆采用集成式设计,集机器硬件、控制系统与工作平台于一体,占地面 积小, 整机操作方便:
- ◆自主研发的打标控制软件,功能强大,界面友好,操作简洁快速,易
- ◆兼容性强:支持DXF、PLT矢量和图片格式导入;支持点阵字和 TTF字体以及自主开发字体; 支持二维码、图片、字符等各种内容标 刻;支持多种振镜校正方式;大大满足不同层次客户需求;
- ◆多类激光光源配置:支持紫外、光纤和CO2等激光光源,适用于金 属、PE、布料等各类材料加工。

•Roll to roll automatic loading and unloading, full or short of material automatic alarm, marking speed adjustable, long time running process without accumulated errors, automatic processing products.

- ◆Vision positioning process and sensor positioning process are optional without affecting the efficiency, marking accuracy can be improved to ±0.1mm.
- ◆The imported core components are optional, excellent performance, stable quality, long service life.
- •It adopts integrated design. Integrating machine hardware, control system and working platform, small footprint, and the whole machine is easy to operate.
- •Independently developed marking control software, powerful, friendly interface, simple and fast operation, easy to learn and use.
- •Strong compatibility: Support DXF, PLT vector and image format; Support dot matrix fonts and TTF fonts as well as self-developed fonts; Support twodimensional code, pictures, characters and other content marking; Support a variety of galvo head correction; Greatly meet different levels of customer needs.
- •Multiple laser source optional: Support UV, fiber and CO2 laser source, suitable for metal, PE, cloth and other materials processing.

产品技术参数 Specification

型号	激光功率	卷料宽度	外形尺寸	整机重量	工作速度	总功率	电源	工作环境
Model	Laser power	Width of the coil	Overall dimension	Weight	Speed	Gross power	Supply voltage	Working environment
FC300-B-A	20-50W (Fiber) 3-5W (UV) 30W (CO2)	10~300mm	1450×770×1450mm	300kg	0~7000mm/s	2kW	AC220V/10A ±5%	溫度Temp:10~30°C 湿度Humidity:5~85% 无凝结,无灰尘或灰尘较少 Clean,less dust

适用材料 Material

主要用于大部分塑料及不锈钢、氧化铝、铜等各种合金材料表面打标。

Plastics, Stainless steel, and other metal materials surface marking.

经典应用展示 The Samples



标签打标(一)



标签打标 (二)



标签打标(三)

标签打标 (四) Label marking-4

覆盖膜激光切割机系列

Protection Film Laser Cutting Machine







MS0305-RV-A 覆盖膜激光切割机系列 Protection film laser cutting machine





MS0305-RVT-A 双工位覆盖膜激光切割机系列 Protection film laser cutting machine

产品技术亮点 Features

- ◆进口数字式高速扫描振镜,体积小,速度快,稳定性好;
- ◆高精密直线电机及大理石平台,实现高速、高精度加工需求;
- ◆专业的激光切割软件系统,功能强大,界面友好,操作简洁快速,易学 易用;
- ◆核心器件选用国外进口配置,性能优良,质量稳定,使用寿命长。
- ◆进口紫外激光器,具有聚焦光斑小,打标精细,热影响小,切割效果好; ◆Imported UV laser generator: small light spot, exquisite marking , small heat effect, good cutting result.
 - •Imported digital high-speed mirror: small size, high speed, good stability.
 - •High-precision linear motor and marble platform: high-speed & highaccuracy processing.
 - •Professional laser cutting software system: user-friendly interface, easy to learn & operate.
 - •Imported key components, excellent performance, stable quality, long life-span

产品技术参数 Specification

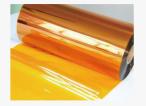
型 号 Model	激光功率 Laser power	工作幅面 Working area	外形尺寸 Overall dimension	系统精度 Accuracy	设备功率 Gross power	X/Y工作台 X/Y working platform	基座 Base	冷却方式 Cooling method	支持图形格式 Support format	工作环境 Working environment
MS0305-RV-A	15W 紫外飞秒	700,4500	1500×1800 ×2000mm	+20um	5.5kW	直线电机	高精度大理石	水冷	DVC	温度Temp: 15~35°C 湿度Humidity:
MS0305-RVT-A	30W 紫外飞秒 20~30W 绿光皮秒	300×500mm	1900×1400 ×2000mm	±20µm	5.5KVV	Linear motor	High precision marble	Water cooling	DXF等	5~85% 无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于FPC覆盖膜及薄片类卷料产品的精细切割加工。

Applied to FPC covering film roll material precise cutting

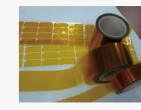
经典应用展示 The Samples



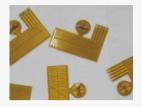
覆盖膜切割 Cover film cutting



PU保护膜切割 PU protective film cutting



PI保护膜切割 PI protective film cutting



加热膜切割 The heating film cutting





FPC激光分板机系列

FPC Cutting Machine



产品技术亮点

- ◆自主研发的激光切割软件系统,简单易学;可实现产线的MES系统定制及无缝 对接;
- ◆进口优质激光发生器与光学系统,全光路防护,以确保机器长时间,使操作过 程更安全;
- ◆高性能CCD可实现自动定位切割加工;
- ◆高精密直线电机及大理石平台,实现高精密加工需求;
- ◆标配蜂窝式吸附平台;
- ◆可选择配置传输轨道加工平台,与SMT流水线对接,实现自动化加工。

Features

- •Professional laser cutting software for PCB industry, and easy for operation;The MES system customization and seamless docking of the production line can be realized.
- •Imported laser source and optic system to ensure machine long term stable
- •CCD module helps to achieve auto-positioning cutting;
- •Optional with linear motor and marble platform to achieve high precision requirement;
- •Multiple platforms more functions, honeycomb adsorption platform is standard;
- •PCB board transmission track is optional, and prefect match SMTassembly line.

产品技术参数 Specification

型号 Model	工作范围 Cutting range	激光功率 Laser power	光斑直径 Spot size	系统精度 Accuracy	设备功率 Gross power	外形尺寸 Overall dimension	整机重量 Weight	电源 Supply voltage	工作环境 Working environment
MS0404-V-B	400×400mm	紫外UV Laser: 10~20W 绿光Green laser: 30W	<20µm	±20µm	5.5kW	1300×1100×1750mm	1200kg	AC220V±10% 50/60Hz	温度Temp: 15-35°C 湿度Humidity: 5~85% 无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于电子行业的激光切割/分板机,可应用硬板、软板、覆盖膜等产品的精细切割分板加工。

Laser cutting/dividing machine used in electronic industry can be used for fine cutting and dividing of hard board, soft board, covering film and other products.

经典应用展示 The Samples

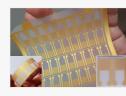








线路板切割 Circuit board cutting



PI膜切割 PI film cutting



软板切割

激光分板机系列

Laser Cutting Machine Series



产品技术亮点

- ◆多加工平台,一机多用,可满足PCB软、硬板、覆盖膜等切割加工需求;
- ◆采用进口紫外腔内倍频技术激光器,聚焦光斑小,打标精细,热影响小, 效果佳,稳定性好
- ◆进口数字式高速扫描振镜,体积小,速度快,性能好;
- ◆高性能CCD视觉系统可实现自动定位切割加工;
- ◆自主研发专业激光切割分板软件系统,简单易学;
- ◆进口优质激光发生器与光学系统,确保机器常时间稳定工作,全光路防 护,操作更安全。

(Features)

- •Multiple working platforms with multiple functions to meet the processing requirement for soft&hard PCB board as well as the cover film.
- •Imported UV laser generator with intra-cavity frequency doubling technique: small light spot, exquisite marking, small heat effect, good cutting result.
- •Imported digital high-speed mirror: small size, high speed, good stability.
- •High-performance CCD visual system enables auto-positioning cutting.
- •Self-developed processional cutting software system, easy to learn & operate.
- •Imported UV laser generator & optical system, ensuring sable working under long-time working condition. Full optical pathway protection ensures safer operation.MTassembly line.

产品技术参数 Specification

型 号 Model	激光功率 Laser power	加工幅面 Working area	外形尺寸 Overall dimension	系统精度 Accuracy	设备功率 Gross power	X/Y工作台 X/Y working platform	聚焦光斑直径 Spot size	电源 Supply voltage	工作环境 Working environment
MS0605-V-A	15W 紫外 30W 绿光	650×550mm	1400×1550×2050mm	1.70	E ELAM	直线电机	< 20µm	AC220±10%	温度Temp: 15~35°C 湿度Humidity:
MS0305-V-A	10~18W 紫外 30W 绿光	300×500mm ×2 (双工位)	1400×1450×2000mm	±30µm	5.5kW	Linear motor	< 20μπ	50/60Hz	5~85% 无凝结,无灰尘 或灰尘较少 Clean,less dust

适用材料 Material

主要用于电子行业硬板、软板、覆盖膜等产品的精细切割分板加工。

It can be applied to the fine cutting and sub-board processing of hard boards, soft boards, cover films and other products.

经典应用展示 The Samples



覆盖膜开窗加工 软硬结合/硬板切割分板 Soft&hard board combination/ Hard board cutting Covering film window processing



摄像头模组切割 Camera module cutting



FPC软板切割 FPC soft board cutting





手持式激光清洗机系列

Handheld Laser Cleaning Machine



扫码看视频



产品技术亮点

- ◆大族粤铭自主研发新一代手持清洗机,采用一体式结构设计,根据需求可选配 MOPA脉冲光纤激光器或平顶脉冲光纤激光器;
- ◆预装大族粤铭激光集团自主研发的多功能激光清洗控制系统,轻松对接各行业自动 化加工系统;
- ◆配备弹性减重器,可通过三个方向自由调节,减轻操作重量,使清洗更加省力;
- ◆内置烟尘净化系统,做到符合国家环保要求的室内低污染排放;
- ◆可选配双温双控水冷系统,有效保障激光器和清洗头长时间连续稳定工作;
- ◆可选择方型、圆型等八种摆动图形清洗模式,可调摆动幅度在0~160mm以内, 适用场景多、清洗更干净;

Features

- •Compact integrated design, MOPA fiber or Top-hat fiber laser source;
- •Equips with Han's Yueming Laser self-developed laser cleaning system, easy to meet many welding process requirements.
- •Equip with weight control device, easy operation;
- *Build-in fume filtering system, comply with China clean air control regulation
- •Dual-temperature control water chiller, to guarantee cooling both laser source and welding head, ensure the long term stable welding quality;
- •Square round cleaning mode, 0~160mm width cleaning range.

产品技术参数 Specification

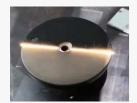
型号 Model	最大扫描宽度 Maximum scan width	激光功率 Weight	总功率 Gross power	外形尺寸 Overall dimension	整机重量 Weight	电源 Supply voltage	散热方式 Heat dissipation
	双摆: 50mm 单摆: 150mm	1000W	≤7kW		≤245kg	AC220V	水冷 (激光器/焊接头)
HQ系列		15()()W <9kW 58()x1()85x1125mm	≤275kg	50Hz/60Hz	风冷 (电气) Water cooling		
		2000W	≤10.5kW		≤290kg	AC380V 50Hz/60Hz	(laser, welded joint). Air-cooled (electrical)

适用材料 Material

主要应用于精密模具、金属制品、船舶、汽车、军工航空、医疗器械、钣金/喷涂等金属表面的激光清洗和表面的激光预处理。

Professionally used in laser cleaning and surface laser pretreatment of metal surfaces such as precision molds, metal products, ships, automobiles, military aviation, medical equipment, sheet metal/spraying, etc.

经典应用展示 The Samples



氧化层激光清洗 Laser cleaning of oxide layer



不锈钢激光清洗 Stainless steel laser cleaning



激光清洗锈蚀 Laser cleaning corrosion



模具激光清洗 Mold laser cleaning

手持式激光焊接机系列

Handheld Laser Welding Machine





产品技术亮点 Features

- ◆整机一体式结构设计,设备占地空间小,配加大号万向脚轮,方便携带和搬运;
- ◆标配多种焊接导电嘴,满足多种焊接需求,可实现高精度焊接焊缝小,美观牢固;
- ◆专业激光焊接软件,功能强大易学易用,普工培训即可上岗,无需专业焊工;
- ◆设备扩展性强,可连接送丝机,机器人等,可选配单摆或双摆焊接头;
- ◆电控区域标配有散热风扇,有效提高高温环境的焊接稳定性(可选配机柜空调);
- ◆可视化仪表、注水口,使用过程随时观测,同时采用触摸屏控制面板,修改工艺参 数更直观方便;
- ◆系统可以储存多种不同工艺参数,根据加工需求,通过触摸屏即可随时切换,显著 减少参数调试时间;
- ◆节能环保,整机耗电量小于7度/小时,无其他耗材,适用于钣金、汽车零部件、 家具、广告字等行业。
- •Integrated structure design, highly integrated, occupies only one square meter;
- •Standard with a variety of welding nozzle to meet different welding needs; Professional laser welding software, powerful and easy to learn and use after general training;
- •Strong expansibility, standardized electrical interface, can be connected to wire feeders, robots, etc., optional single pendulum or double pendulum welding head;
- •Standardly equipped with a cooling fan in the electronic control area, effectively improve the welding stability in high temperature environment (Cabinet air conditioner is optional);
- •Visual instrument and water injection port, and use the touch screen control panel to modify the process parameters more intuitively and conveniently;
- •The system can store a variety of different process parameters, can be switched at any time through the touch screen according to the processing
- •Energy-saving, the gross power consumption less than 7 kW/h, no other consumables.

产品技术参数 Specification

型 号 Model	激光波长 laser wavelength	激光功率 Weight	总功率 Gross power	外形尺寸 Overall dimension	整机重量 Weight	电源 Supply voltage	散热方式 Heat dissipation
		1000W	≤7kW		≤245kg	AC220V	水冷 (激光器/焊接头)
HW系列	1080±10nm	1500W	≤9kW	580×1085×1125mm	≤275kg	50Hz/60Hz	风冷 (电气) Water cooling
		2000W	≤10.5kW		≤290kg	AC380V 50Hz/60Hz	(laser, welded joint). Air-cooled (electrical)

适用材料 Material

主要用于铝片、铁片、不锈钢片、铜片等多种金属片同种材料焊接。以及铝铜、不锈钢铜等多种材料混合焊接。

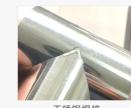
Mainly used for welding of various metal sheets of the same material or mixed materials, such as aluminum, iron, stainless and copper sheets etc.



铝材拼焊 Aluminum splicina



金属字母焊接 Metal letter welding



不锈钢焊接 Stainless steel welding



碳钢送丝T角焊 Carbon steel T-angle welding





连续光纤激光焊接机系列

Fiber Laser Welding Machine











产品技术亮点 Features

- ◆焊接头结构架可自由选配,充分满足客户成本和场地的差异性要求;
- ◆治具可定制、可分离、可嫁接,与客户产线快速对接;
- ◆采用工控机做为人机交互,操作简单可靠,容易控制;
- ◆摆动头焊接:通过镜片的角度偏转,可实现多种不同类型光路;
- ◆设备运行成本低,耗材少,日常维护简单,减少停线调试成本;
- ◆相对于传统焊接难以接近的部位,可实行非接触远距离焊接;
- ◆可适用于焊接材料广泛:不锈钢、碳钢、镀锌板、黄铜、铝合金板等 多种金属。

- •Welding head frame is available for customization to comply with budgets and production site;
- •Jig can be customized, separated, grafted, and fast docked with the customer's production line;
- •Adopts industrial computer for simple and reliable operation;
- •Wobble welding head is used to make multiple optic paths;
- •Low operation cost, less consumable materials, simple daily maintenance with less cost;
- •Can do the contactless remote welding, much easier than traditional welding method;
- •Applicable to materials: stainless steel, carbon steel, galvanized sheet, brass, aluminum alloy plate and other metals.

产品概述 Overview

- ◆此款专用焊接机是专业应用传统五金、新能源等行业的激光焊接设备。
- ◆具有功率峰值高、光束质量好,光斑细,安装灵活等优点。
- ◆激光束可实现不同光斑形状,能进行异形光斑同时加工,满足混合焊接 等多种高要求焊接效果,实现精密高效焊接。
- •WFC-A laser welding machine is specially used for traditional hardware, new energy and other industries. Its advantages include high peak power, good beam quality, fine laser spot size and easy for installation.
- •Laser beam can realize different spot shapes, process special-shaped spot at the same time, meet the welding effect of mixed welding and other high requirements, to achieve precision and efficient welding.
- •Multiple laser spot shapes available, mixed laser spots can work together simultaneously, to achieve mixed material welding demand.

产品技术参数 Specification

	WFC-A 焊接激光器 Laser Welding Machine		WTA-A 焊接工作台 Welding Worktable				
波长 Laser wave length	1070nm	工作幅面 Working area	X/Y: 标配(standard) 400×300m 龙门式(Gantry): 600×600×400n				
光纤接口 Fiber interface	QBH	最小聚焦光斑直径 Min focal spot diameter	0.2m	m			
光纤芯径 Fiber diameter	50/100µm可选(Optional)	定位精度 Positioning accuracy	< 0.021	mm			
光纤长度 Fiber length	10/15m可选(Optional)	焊缝示教方式 Teaching method of welding seam	同轴CCD示教 Coaxial CCD teaching				
激光功率 Laser power	1000/1500/2000/3000/4000/6000W	升降范围 Lifting height	标配(standard): 0~300mr	m 可定制(customized)			
冷却方式 Cooling method	水冷 (Water Cooling)	支持图形格式 Support format	PLT格 코 PLT, et				
电源 Supply voltage	220V,AC±10% 50/60Hz	电源 Supply voltage	三相(Three phase) 380V	,AC±10% 50/60HZ			
外形尺寸 Overall dimension	425×970×168mm	外形尺寸 Overall dimension	X/Y:1000×1200×1600mm	龙门式(Gantry): 1900×1350×1800mm			
整机重量 Weight	100kg	整机重量 Weight	200kg				
工作环境 Working environment	存储温度(Storage temp): -20°C~60°C; 湿度(Humidity): <70% 工作温度(Working temp): 10°C~35°C; 湿度(Humidity): <70%	工作环境 Working environment	存储温度(Storage tem 湿度(Humidity): < 70 ^t 工作温度(Working tem 湿度(Humidity): < 70 ^t	% np): 10°C~35°C;			
总功率 Total power	1.5kW (不含激光器和冷水机)	总功率 Total power	5kW	1			

适用材料 Material

主要用于铝片、铁片、不锈钢片、铜片等多种金属片同种材料焊接。以及铝铜、不锈钢铜等多种材料混合焊接。

Mainly used for welding of various metal sheets of the same material or mixed materials, such as aluminum, iron, stainless and copper sheets etc.



不锈钢焊接 Stainless steel welding



铜片焊接 Copper welding



铝片焊接 Aluminum welding



五金焊接 Metal welding





半导体激光焊接机系列

Semiconductor Laser Welding Machine

产品技术亮点 Features

- ◆能量集中,焊接效率高、加工精度高,焊缝深宽比大;
- ◆热输入量小,热影响区小,工件残余应力和变形小;
- ◆非接触式焊接,光纤传输,可达性较好,自动化程度高;
- ◆接头设计灵活,节省原材料;
- ◆焊接能量可精确控制,焊接效果稳定,焊接外观好。
- •Laser welding has the advantages of high welding efficiency, large depth-wide ratio and high precision;
- •Small grain size and narrow heat affected zone, smaller distortion after welding;
- •Flexible Working fiber, contactless welding it is easy to add on current production line
- •Save material;
- •Precise welding energy control, stable welding performance, beautiful welding effect.



产品技术参数 Specification

WS-A 焊接激光器 Laser Welding Machine		WTA-A 焊接工作台 Welding Worktable			
波长 Laser wave length	915nm	工作幅面 Working area	标配(standard):400×300mm 可定制(customized)		
光纤接口 Fiber interface	QBH	最小聚焦光斑直径 Min focal spot diameter	1.0mm		
光纤芯径 Fiber diameter	400/600um可选(Optional)	振镜定位精度 Positioning accuracy	< 0.02mm		
光纤长度 Fiber length	10/15m可选(Optional)	焊缝示教方式 Teaching method of welding seam	同轴CCD示教 Coaxial CCD teaching		
激光功率 Laser power	1000/2000W	升降范围 Lifting height	标配(standard): 0~300mm 可定制(customized)		
冷却方式 Cooling method	水冷 (Water Cooling)	支持图形格式 Support format	PLT格式等 PLT, etc.		
电源 Supply voltage	三相(Three phase) 380V,AC±10% 50/60HZ	电源 Supply voltage	三相(Three phase) 380V,AC±10% 50/60HZ		
外形尺寸 Overall dimension	485×237×663mm	外形尺寸 Overall dimension	1000×1200×1600mm(不含光纤支架 Excluding the support frame)		
整机重量 Weight	70kg	整机重量 Weight	200kg		
工作环境 Working environment	存储温度(Storage temp): -20°C~60°C;湿度(Humidity): <70% 工作温度(Working temp): 10°C~35°C;湿度(Humidity): <70%				
总功率 Total power	1.5kW (不含激光器和冷水机)	总功率 Total power	5kW		

适用材料 Material

主要用于五金行业不锈钢制品焊接,碳钢制品焊接;可以做到3MM以内焊接。

For stainless steel, mild steel, within 3mm can achieve prefect welding quality.

经典应用展示 The Samples



保温杯焊接 Vacuum cup welding



精密五金件焊接 Precision hardware welding



电子元件焊接 Electronic component welding



三通焊接

高速振镜激光焊接机

Galvo High Speed Welding Machine

产品技术亮点 Features

- ◆采用工控机做为人机交互,可实行非接触远距离焊接,操作简单可靠,容易控制;
- ◆采用优质振镜系统在单点焊接时速度快于传统XY轴平台;
- ◆同轴CCD摄像示教定位功能,可以快速精准找到焊点;
- ◆设备运行成本低,耗材少,日常维护简单,减少停线调试成本;
- ◆焊接头可自由选配,充分满足客户成本和场地的差异性要求;
- ◆激光器和工作台可定制、可分离、可嫁接,与客户产线快速对接。
- •Adopts IPC remote control, easy for operation;
- •Galvo welding system is much faster than XY moving platform
- ◆Coaxial CCD camera teaching positioning helps to fast and preicisely locate the
- •Low running cost, less consumables, and simple daily maintenance;
- Optional welding heads to adapt for different customers'requirement;
- •Flexible laser system, easy for intregation on other production lines.



扫码看视频



产品技术参数 Specification

	QCW 焊接激光器 QCW Laser Welding Machine		连续焊接激光器 Continuous Welding Laser
波长 Laser wave length	1070nm	波长 Laser wave length	1064nm
单点最大能量 Maximum single-point energy	15/30J	单点最大能量 Maximum single-point energy	1
光纤芯径 Fiber diameter	14µm	光纤芯径 Fiber diameter	14µm
光纤长度 Fiber length	标配(standard): 3m 可选(Optional): 5m	光纤长度 Fiber length	标配(standard): 10m 可选(Optional): 15m
激光功率 Laser power	1500/3000W	激光功率 Laser power	500W
冷却方式 Cooling method	水冷/风冷 (Water Cooling / Air cooling)	冷却方式 Cooling method	水冷 (Water Cooling)
电源 Supply voltage	220V/50Hz	电源 Supply voltage	220V/50Hz
外形尺寸 Overall dimension	1000×1100×1900mm	外形尺寸 Overall dimension	1000×1100×1900mm
整机重量 Weight	200kg	整机重量 Weight	200kg
工作环境 Working environment	存储温度(Storage temp): -20°C~30°C; 湿度(Humidity): < 70% 工作温度(Working temp): 10°C~35°C; 湿度(Humidity): < 70%		
平均功率 Gross power	150/300W	平均功率 Gross power	500W

适用材料 Material

主要应用于3C产品零部件焊接、电池焊接、新能源等行业激光焊接应用。

Mainly apply for welding on 3C parts, battary welding and new energy industry;



USB数据线焊接 USB data cable welding



电子元器件焊接 Electronic components weling



电池极耳焊接 Battery lug welding



手机内构件金属焊接







振镜式光纤激光焊接机系列

Galvo Welding Machine





产品技术亮点 Features

- ◆采用自主研发的激光焊接软件,软件可直接调节、编辑焊点大 小,焊接焊缝精细美观;
- ◆采用工控机做为人机交互,操作简单可靠,容易控制;
- ◆振镜系统采用优质振镜在单点焊接时速度快于传统XY轴平台;
- ◆激光器和工作台可定制,可选配XYZ三轴联动平台;
- ◆振镜激光焊接设备可自由选配充分满足客户成本和场地的差导性
- ◆设备运行成本低耗材少日常维护简单,减少停线调试成本;
- ◆相对于传统焊接难以接近的部位,可实行非接触远距离焊接。

- •Self-developed welding software, programmable welding spot size, clean and nice welding effect;
- Easy operation;
- •Much more efficient than traditional XY welding platform;
- •Laser source and working platform is optional and customized;
- •More flexible for customer;
- Low running cost and maintenance cost;
- •It can realize non-contact long distance welding to inaccessible location.

产品技术参数 Specification

QCW 焊接激光器 QCWLaser Welding Machine		连续焊接激光器 Continuous Welding Laser	
波长 Laser wave length	1070nm	波长 Laser wave length	1064nm
单点最大能量 Maximum single-point energy	15J	单点最大能量 Maximum single-point energy	I
光纤芯径 Fiber diameter	50μm	光纤芯径 Fiber diameter	14µm
光纤长度 Fiber length	标配(standard): 5m 可选(Optional): 10/15/20m	光纤长度 Fiber length	标配(standard): 5m 可选(Optional): 10/15/20m
激光功率 Laser power	1000/2000W	激光功率 Laser power	1000/2000W
冷却方式 Cooling method	水冷/风冷 (Water Cooling / Air cooling)	冷却方式 Cooling method	水冷 (Water Cooling)
电源 Supply voltage	220~240V 50/60Hz	电源 Supply voltage	220~240V 50/60Hz
外形尺寸 Overall dimension	256×435×148mm	外形尺寸 Overall dimension	900×500×230mm
整机重量 Weight	80kg	整机重量 Weight	<100kg
工作环境 Working environment	存储温度(Storage temp): -20°C~35°C;湿度(Humidity): < 70% 工作温度(Working temp): 10°C~35°C;湿度(Humidity): < 70%		
平均功率 Gross power	100/200W	平均功率 Gross power	1000/2000W

适用材料 Material

广泛应用于手机、电脑、极耳极片、微电子元件、精密零件、智能终端产品组件、医疗器械等行业,及各类金属材质:碳钢、不锈钢、铜、铝、镀 锌等材料之间的激光焊接等。

Mobile phones, computers, tabs, microelectronic components, precision parts, smart terminal product components, medical equipment and other industries, and various metal materials: carbon steel, stainless steel, copper, aluminum, galvanized and other materials Laser welding, etc.

经典应用展示 The Samples



电池极耳激光焊接 Pole ear welding



电芯激光焊接 Core laser welding



USB接头焊接 USB connector welding



医用器械激光焊接 Medical device welding





WTR-A机械手激光焊接机系列

WTR-A Manipulator Laser Welding Machine



扫码看视频



产品技术亮点 Features

- ◆采用原装进口工业机器人,定位精度高,加工范围大,六轴联动,可 实现三维零件加工;
- ◆原厂进口光纤激光发生器,光斑质量好,输出功率稳定,实现高质量 焊接效果;
- ◆机器人激光焊接对焊接零件的形状适应性好,完美的灵活性以应对复 杂工件需求;
- ◆可对不同复杂工件进行试教,根据客户需求由操作人员跟踪设定轨 迹,即使在条件苛刻、限制颇多的场所任能实现高效操作;
- ◆可实现自动化控制,焊接机核心部件基本免维护,维护成本低;
- ◆可选配非接触式视觉定位系统,检测和纠正焊缝偏差,保证获得合格 的焊缝;
- ◆该光纤激光焊接机适用于焊接材料广泛:不锈钢、碳钢、镀锌板、铝 合金板等多种金属材料。

- •Use the imported industrial robot, high positioning accuracy, large processing range, six axis robot, can achieve 3D processing;
- •Imported fiber laser source, good light spot quality, stable output power, high quality welding effect
- •Robot laser welding has good adaptability to welding material, size
- Operate the robot through handhold terminal, even in harsh working conditions can achieve efficient operation;
- •WTR-A series can achieve automatic control and remote welding, welding machine core components are basically maintenance-free;
- •Non-contact weld tracking system is optional to detect and correct weld deviation in real time to ensure qualified weld
- •It's applicable to a wide range of welding materials: stainless steel, carbon steel, galvanized plate, aluminum alloy plate and other metal materials.

产品概述 Overview

- ◆机器人激光焊接机设备是专业应用汽车五金、医疗器械等金属加工行 业的激光加工解决方案,设备在设计上采用一体机集成结构,采用大 族粤铭独立自主知识产权的多功能激光软件控制系统,能够有效的满 足不同形状的焊接,具有灵活多样的应用形式,适合多种不同类型的 复杂产品的精确焊接。
- •Robot laser welding machine is used in auto industry, hardware, medical equipment and other metal processing industries. All-in-one integrated structure; Han's yueming independent intellectual property rights of the multi-function laser control system can effectively match the welding of different shapes. Flexible application form, suitable for a variety of different types of complex product precision welding.

产品技术参数 Specification

WTR-A机械手激光焊接机 WTR-A Robot Laser Welding Machine						
输出接口类型	QBH	激光器	连续激光器(CW Laser source)			
Output interface type		Laser	1000/1500/2000/3000/4000W			
机器人 Robot	6轴	光纤长度 Fiber length	10/15/20m可选(Optional)			
焊接头	摆动焊接头,摆动行程5mm	最大功率峰值	1000/1500/2000/3000/4000W			
Plumb joint	Wobble welding head, working area:50*50mm	Peak power				
冷水机	双温双控	纤芯	50/100μm			
Cold water machine	Dual-temperature control	Fiber core				
设备功率	< 3kW	工作环境	存储温度(Storage temp): -20°C~60°C			
Equipment power		Work environment	湿度(Humidity): <60%			
整机重量 Weight	< 250kg	最大电源功率 Maximum power	< 25kW			
激光器重量 Weight of laser head	< 150kg	电源需求 Power Input	380V,AC±10%,50/60Hz			

适用材料 Material

主要用于铝材、碳钢、不锈钢、铜等多种金属片同种材料焊接,以及铝铜、不锈钢铜等多种材料混合焊接。 Apply to AI/MS/SS/Brass welding and mixed metal welding.



车身材料焊接 Car body welding



农药农机泵体配件焊接 Pump body fitting welding



金属医疗器械焊接 Metal medical device welding



Metal furniture welding

